
Vacuum Science in EM

Lecture 6

Outline

Review of general vacuum concepts

- Very brief!

Types of vacuum gauges used in TEMs

- Pirani
- Penning

Types of pumps used in TEMs

- Mechanical / Roughing pump
- Diffusion Pump
- Turbomolecular pumps - Turbo pumps
- Ion pumps
- Cold-traps

A typical vacuum system

Very brief vacuum overview

Why do we care in EM?

- Electrons scatter off of gases
- Gases contaminate samples

Pressure (P) units are a mess

- 1 Pascal (Pa) = $7.5 \cdot 10^{-3}$ Torr ($\approx 10^{-2}$ Torr) = 10^2 mbar

Ranges (approx.)

- Low vacuum: $760 \text{ Torr} > P > 1 \text{ Torr}$
- Medium vacuum: $1 \text{ Torr} > P > 10^{-3} \text{ Torr}$
- High vacuum: $10^{-3} \text{ Torr} > P > 10^{-8} \text{ Torr}$
- Ultrahigh vacuum: $P < 10^{-9}$
 - Surface science people will say it's not UHV until 10^{-10} Torr

Very brief vacuum overview

Kinetic theory assumptions:

- Large # of molecules
- Adjacent molecules separated by distances that are large compared to their diameter
- Molecules in constant motion
- Molecules exert no force on each other except during collision

Pressure

- Rate at which momentum is transferred to a surface

$$P = \frac{1}{3}nmv_{\text{rms}}^2$$

Very brief vacuum overview

Velocities follow a Maxwell-Boltzmann distribution

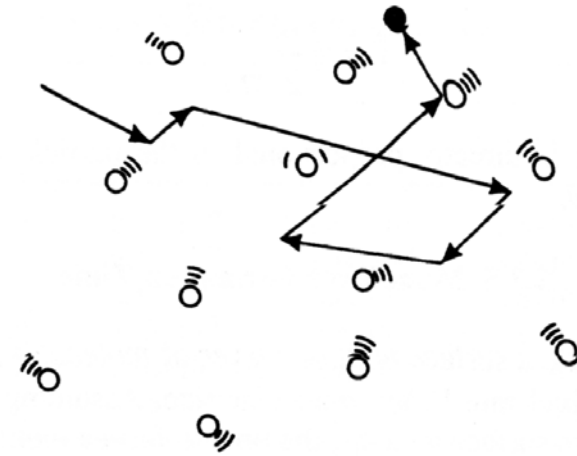
$$v_{\text{mean}} = \left(\frac{8kT}{\pi m} \right)^{1/2} \quad v_{\text{rms}} = \left(\frac{3kT}{m} \right)^{1/2}$$

Mean free path (λ)

$$\lambda = \left(\frac{1}{2^{1/2} \pi d_0^2 n} \right)^{1/2} = \frac{0.67}{P \text{ (Pa)}} = \frac{0.005}{P \text{ (Torr)}}$$

Particle flux:

$$\Gamma = n \left(\frac{kT}{2\pi m} \right)^{1/2}$$

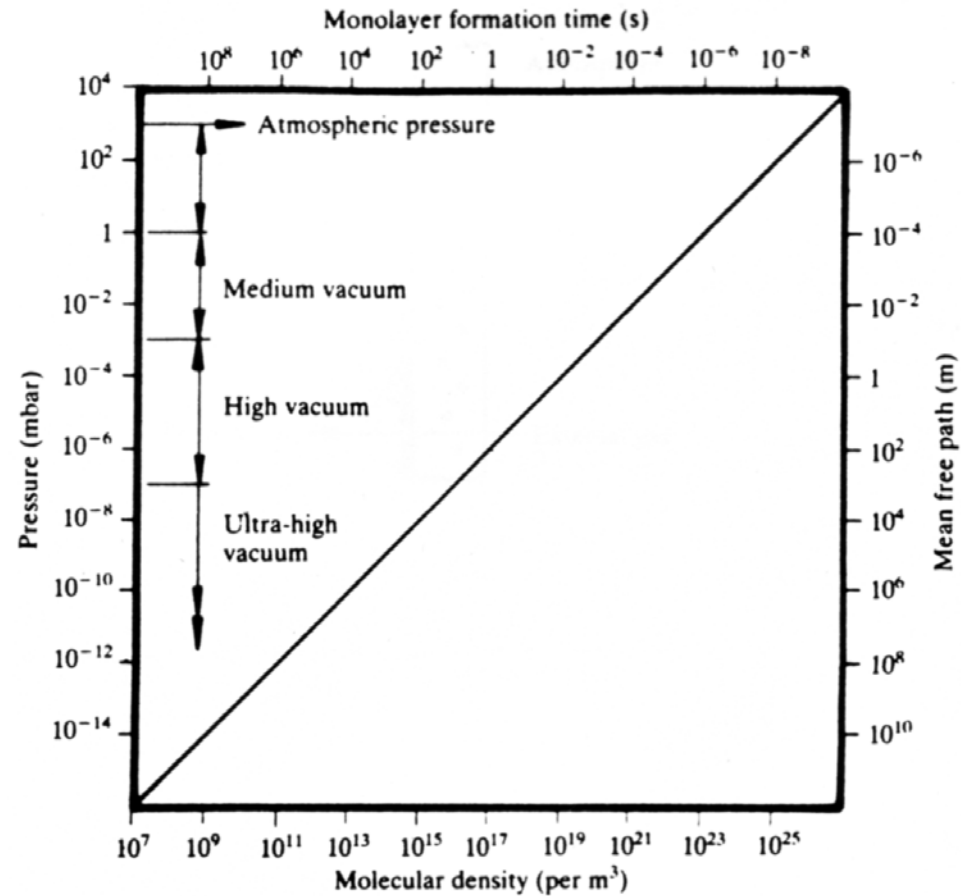


Very brief vacuum overview

Monolayer formation time:

$$t_{ml} = \frac{1}{\Gamma d_o^2} = \frac{4}{nvd_o^2}$$

Atmospheric	1 nanosec
10⁻³ Torr	1 millisec
10⁻⁶ Torr	1 sec
10⁻⁸ Torr	100 sec
10⁻¹⁰ Torr	3 hrs



Vacuum gauges

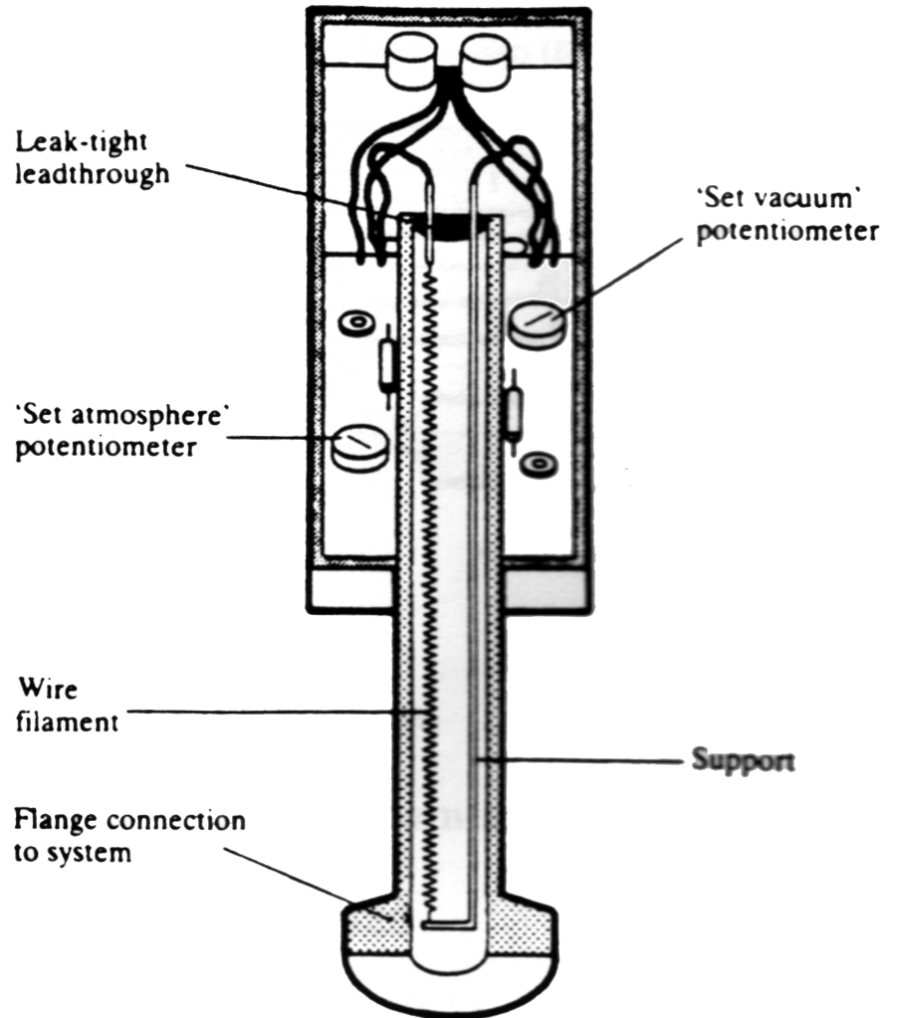
Pirani

Use a heated wire to form part of a Wheatstone bridge circuit

$$\Delta P \Rightarrow \Delta T \Rightarrow \Delta R$$

Range: 1000 to 10^{-4} Torr

Uncertainty in accuracy is $\pm 5\%$



Vacuum gauges

Ion gauges (hot cathode)

Force exerted by particles is too small to measure in high-vac & UHV conditions

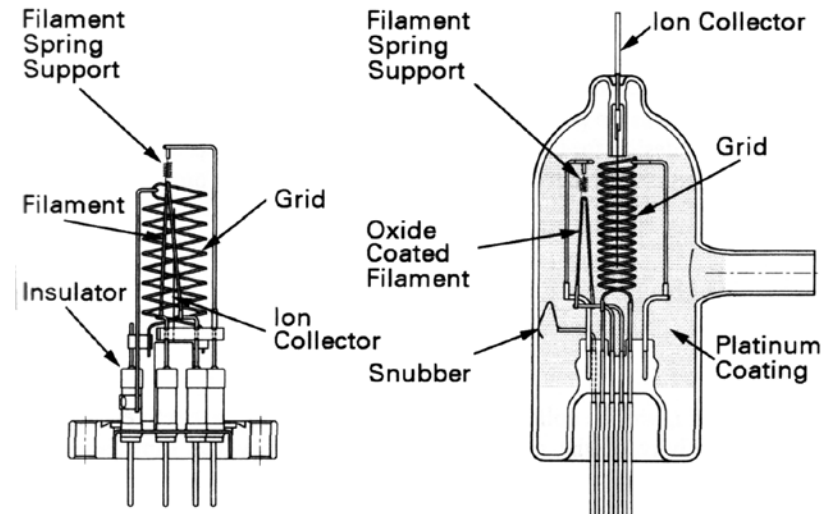
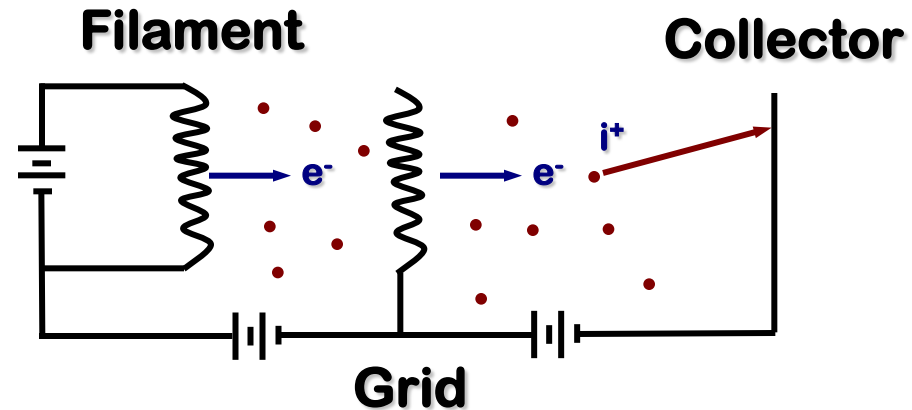
Indirect readings needed

Operation

- Filament heated to produce e^- 's
- Accelerated to grid
- Ionize particles, which are subsequently collected

Range: 10^{-3} to 10^{-8}

Not particularly accurate



Hot cathode

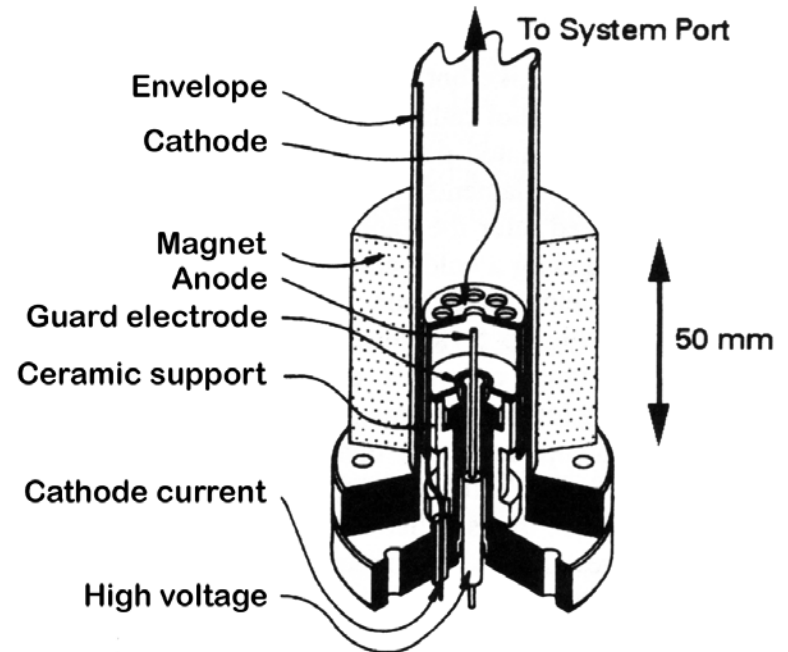
Vacuum gauges

Ion gauges (cold cathode - Penning)

Similar idea, but once e⁻'s emitted, they are spun around in a magnetic field

Leads to increased sensitivity, longer paths

Range: 10^{-2} to 10^{-11} Torr



Cold cathode

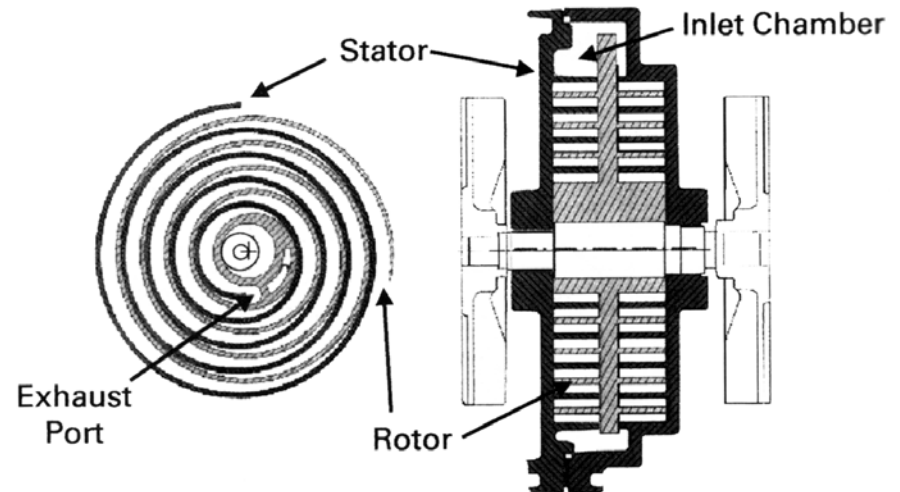
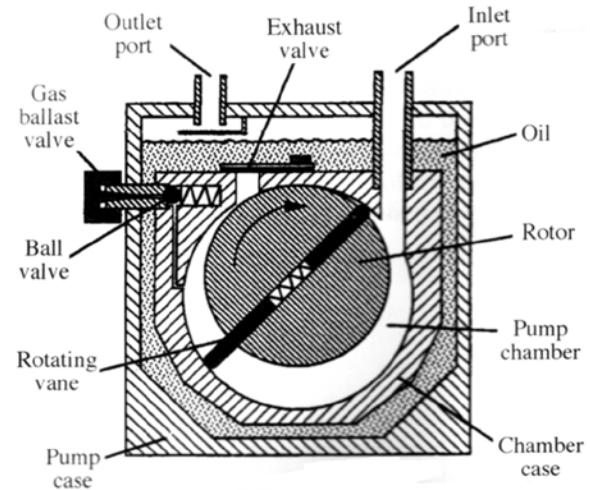
“Mechanical” pumps

Rotary pump

- From ambient to 10^{-3} Torr
 - “Rough” or “roughing” pump
- Oil based
- Dirty, loud, lots of vibration

Scroll pump

- Oil free
- Like a ‘turbo pump’ (more later) but designed to cover the low vacuum range
- Cleaner, still has some vibration
- Becoming the standard



Diffusion pumps

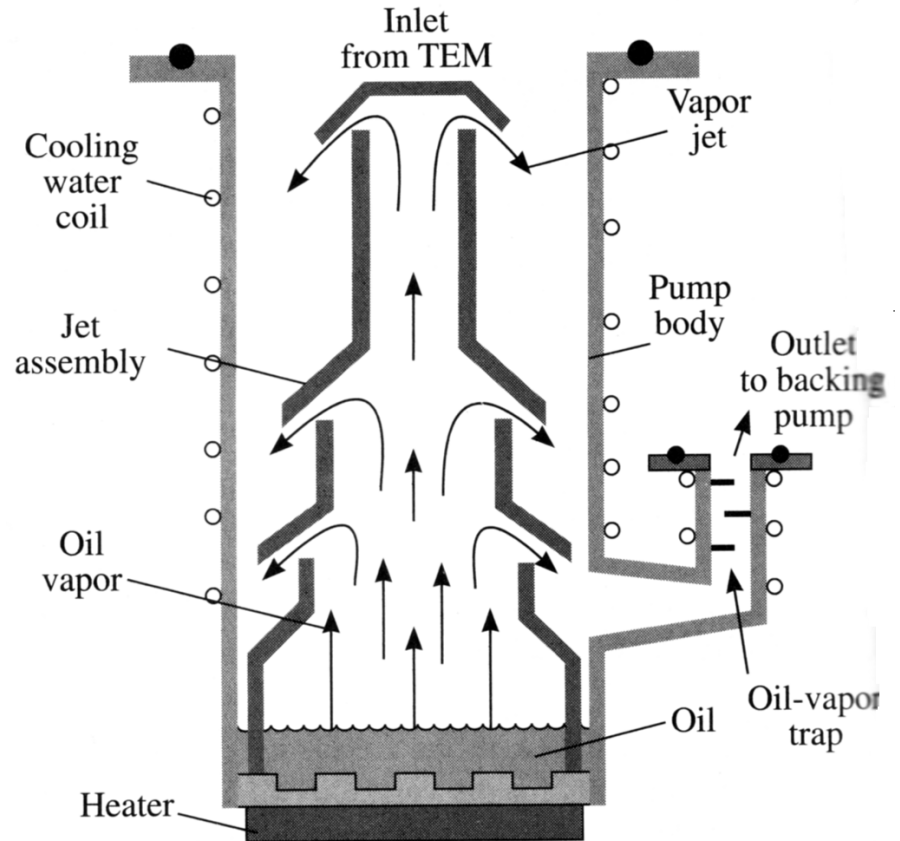
Hot oil used to trap gases

Very efficient

Vibration free

Range: capable of 10^{-3} to 10^{-11} Torr

- Remember, that is only if system can handle 10^{-11} Torr!
- Not used in UHV, though, for fear of back-streaming



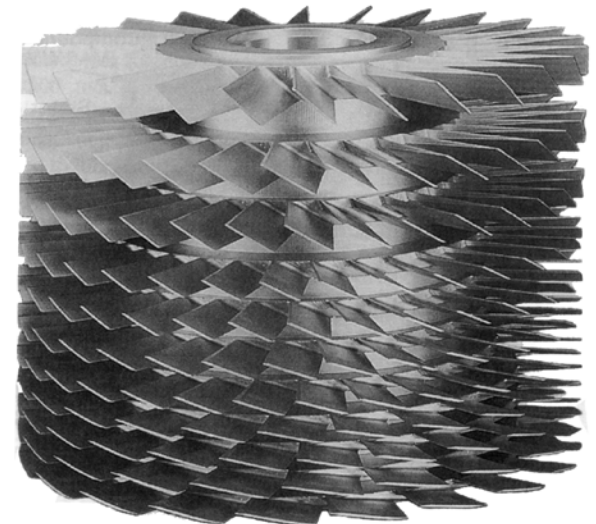
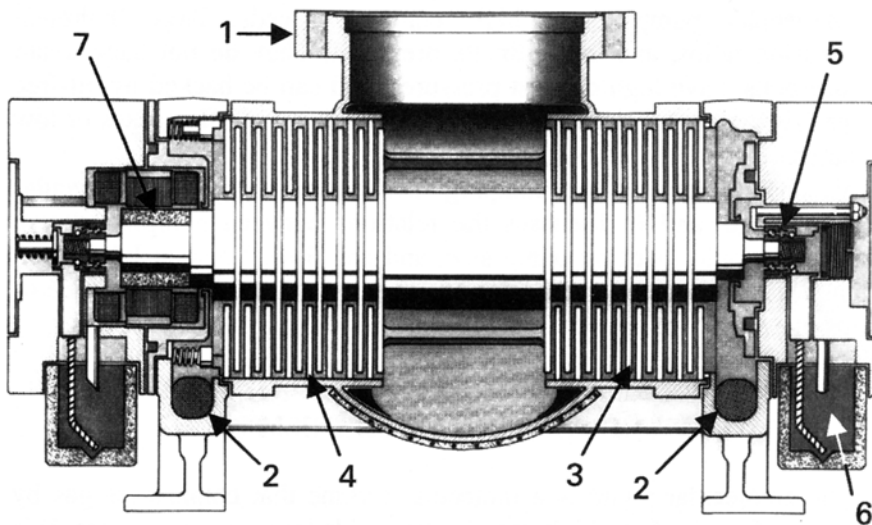
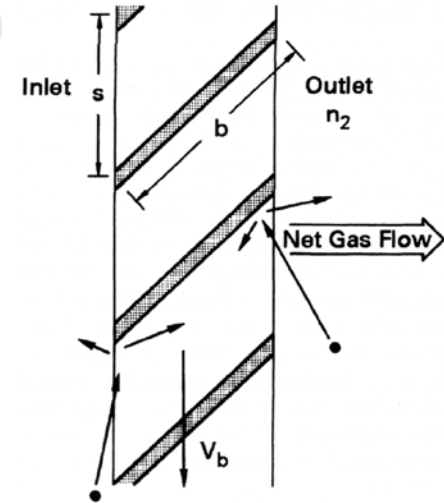
Turbomolecular pumps

Rotary blade captures molecules, forces them out other side

Can operate from ambient to 10^{-9} Torr

- In about an hour ...
- Generally, you use a rough pump in conjunction with a turbo

Can introduce vibration



Ion pump

Electrons emitted from cathode

Spun around by a magnetic field

Incident gas is ionized

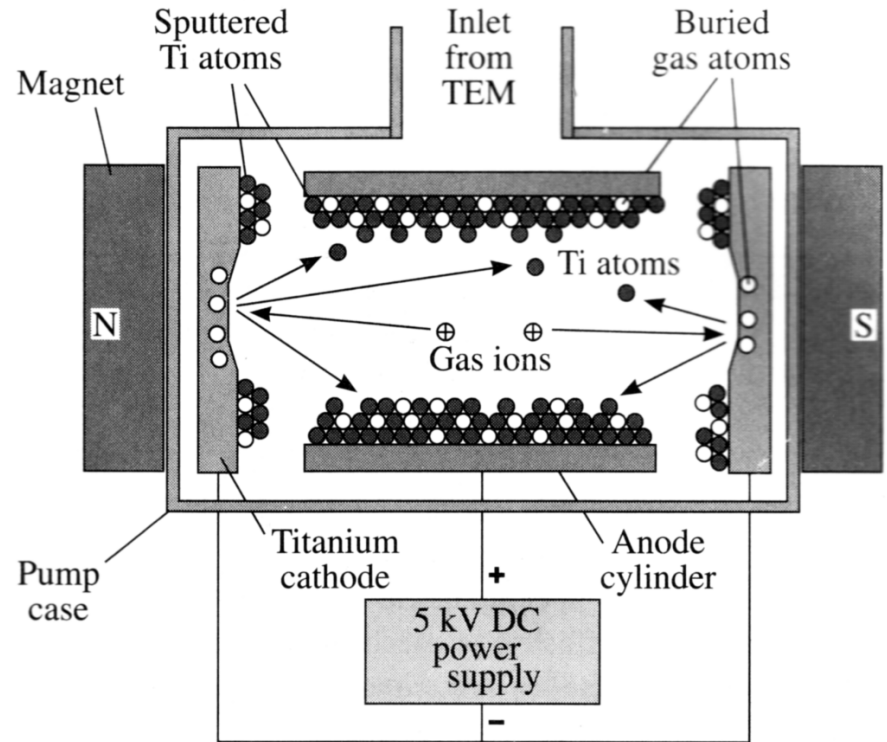
Ionized gas accelerated into pump walls, where it sticks

Can coat walls with Ti, to help that process

- Ti sublimation pump
- Ti coating renewed every day

Range: 10^{-5} to 10^{-11} Torr

No vibrations



Cryo Pumps / cold fingers

Cold surfaces attract & retain residual molecular species

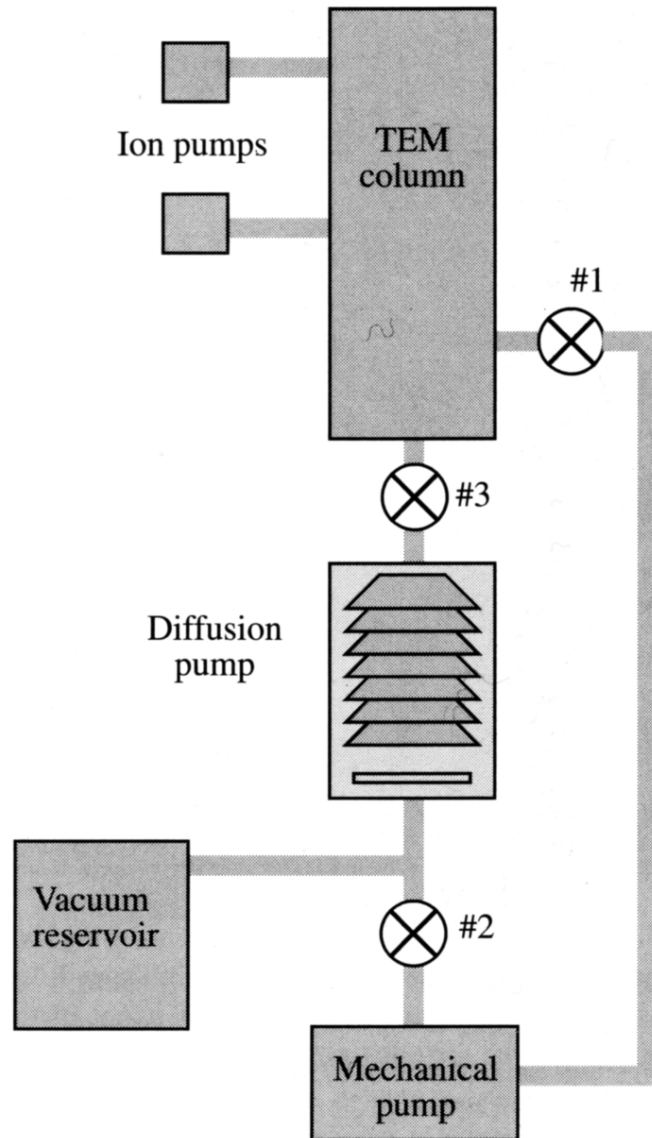
- Cryo-condensation
 - Molecules attracted to condensations sites on cold surface, as T decreases, their residence time there increases
- Cryo-sorption
 - Weak van der Waals attraction of molecules to surface
- Cryo-trapping
 - Trapping on one gas within the frozen porous condensate of another

Used in EM in two major ways

- “Cold fingers” or “anti-contamination devices”
- To help pumps (older microscopes)

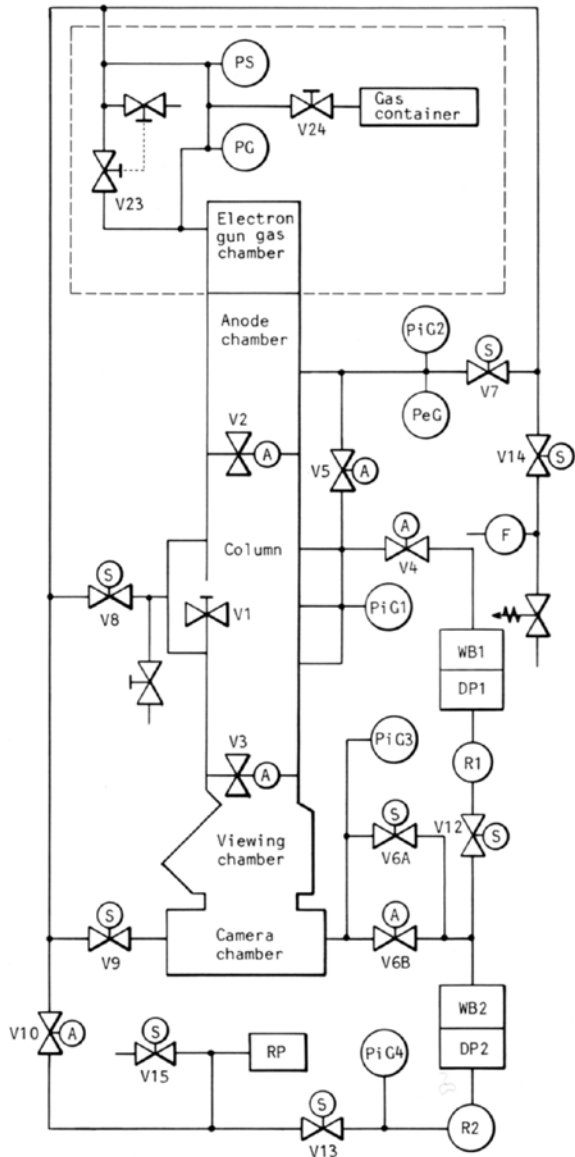
Residual contaminants lost when surface warms up

Vacuum system

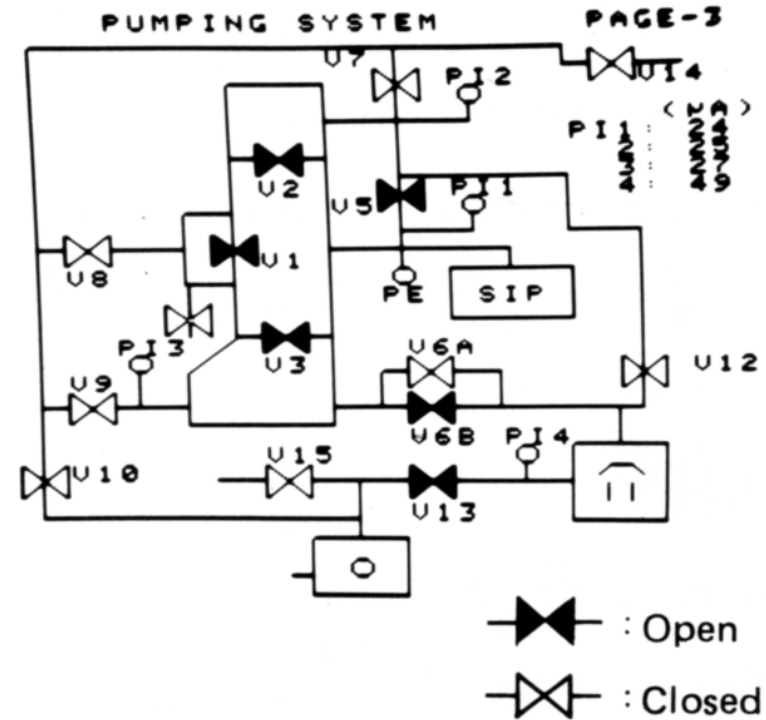


Actual vacuum system

2000FX



- Symbols
- DP: Oil diffusion pump
 - F: Filter
 - PeG: Penning gauge
 - PiG: Pirani gauge
 - PG: Pressure gauge
 - PS: Pressure switch
 - R: Vacuum reservoir
 - WB: Water-cooled baffle
 - ⊕: Release valve
 - ⊕: Manual valve
 - ⊕: Pneumatic valve
 - ⊕: Solenoid valve



- ⊕ : Open
- ⊕ : Closed

Contamination

Main worry is residual hydrocarbons

- Pump oil
- Specimen & specimen holder

You can help

- Use gloves, use care (don't touch past the o-ring)

Residual water

- Film

