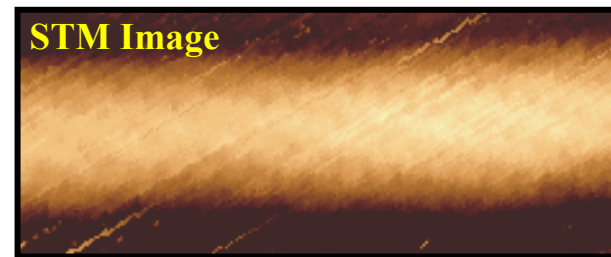
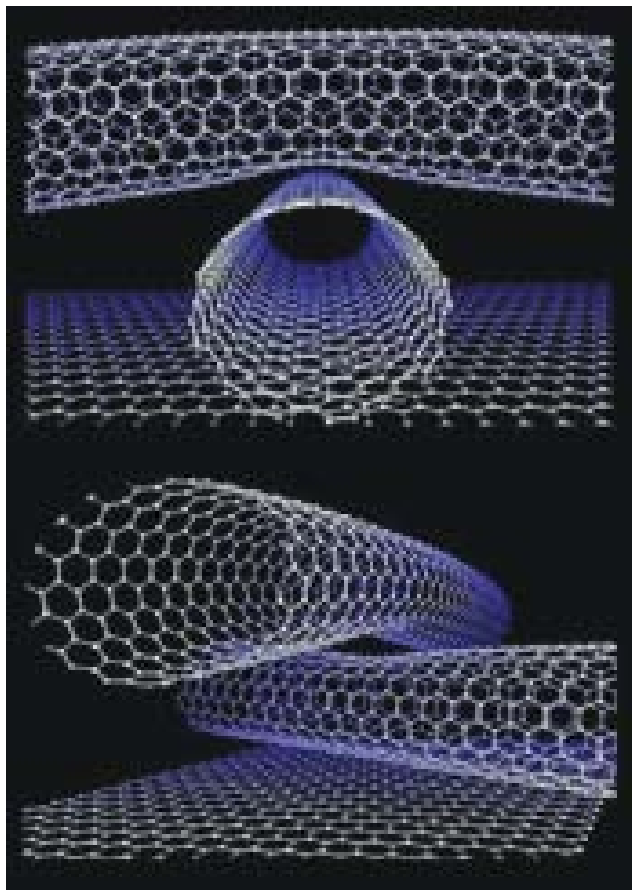


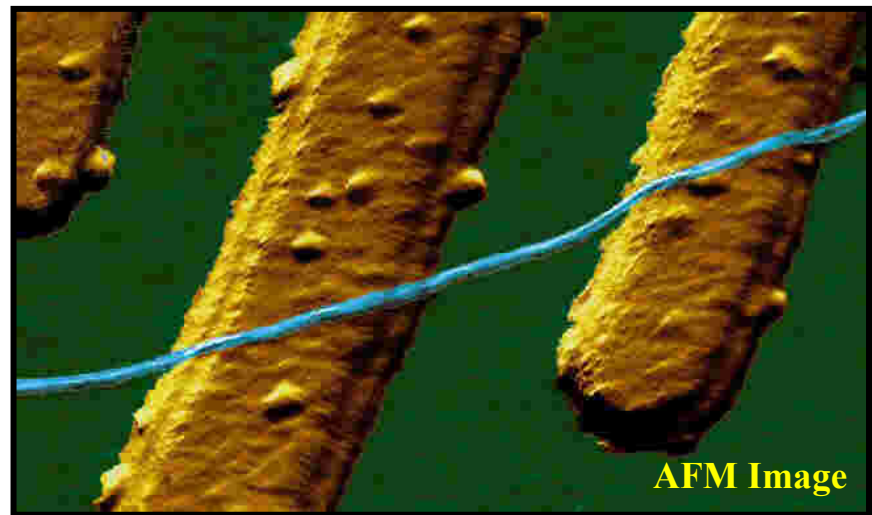
Nanomaterials

Lecture 6: Carbon Nanomaterials

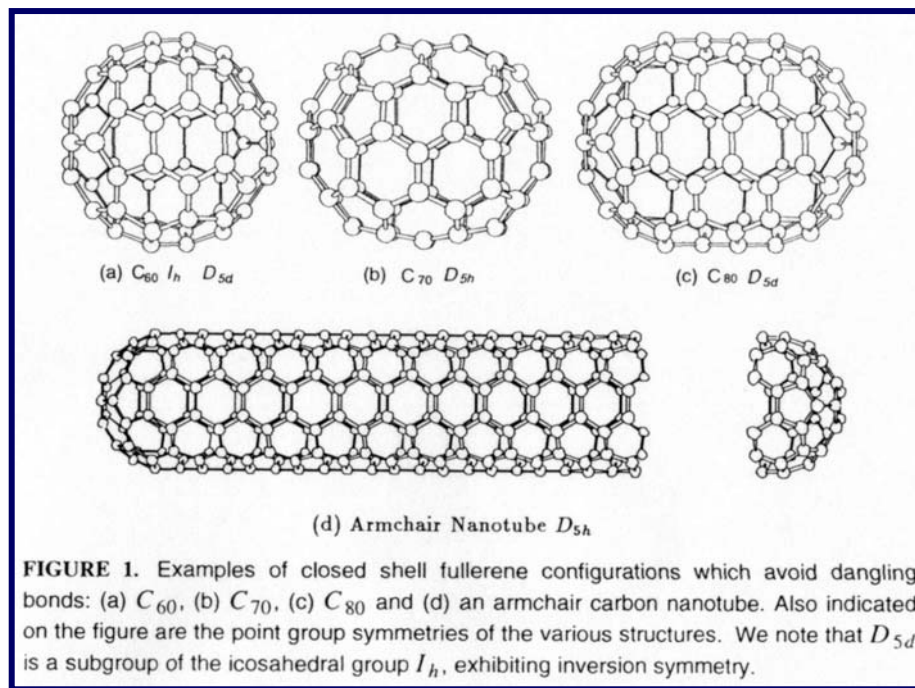
Carbon Nanomaterials



7 nm



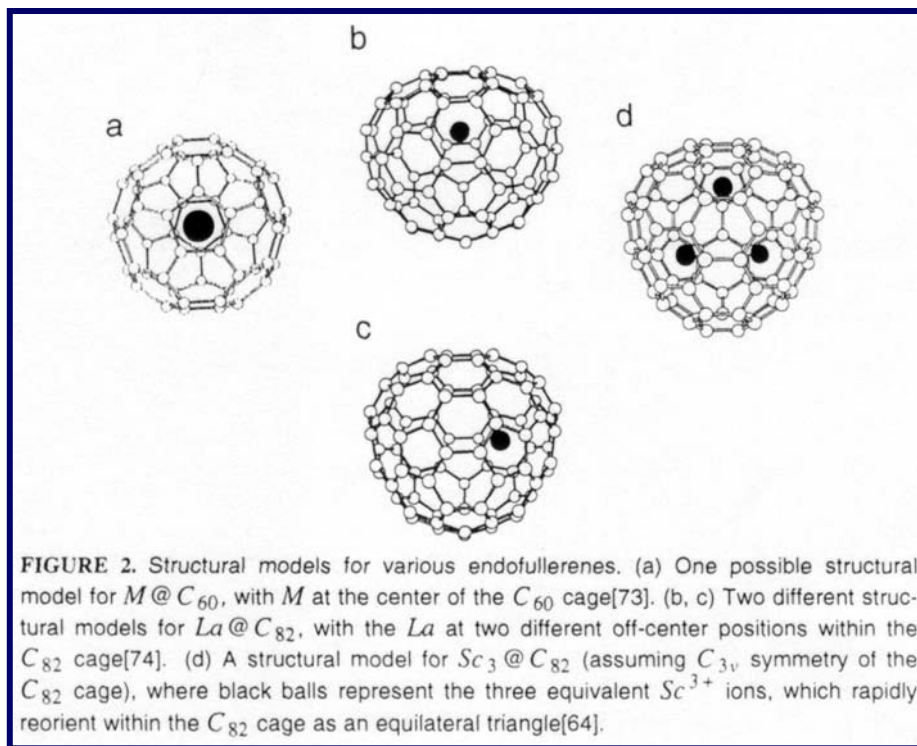
Fullerenes



- C_{60} was established by mass spectrographic analysis by Kroto and Smalley in 1985
- C_{60} is called a buckminsterfullerene or buckyball due to resemblance to geodesic domes designed and built by R. Buckminster Fuller

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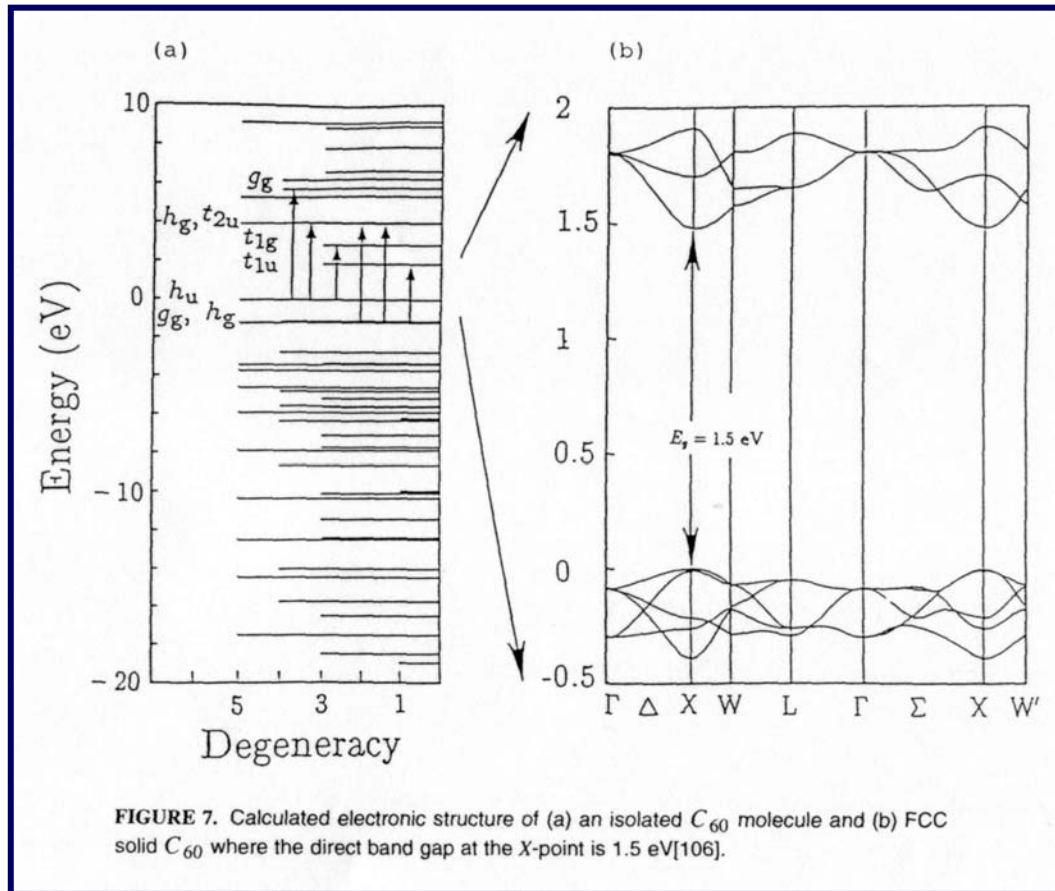
Endofullerenes



- Endohedral doping of fullerenes leads to the formation of a dipole moment that influences solubility and other properties.

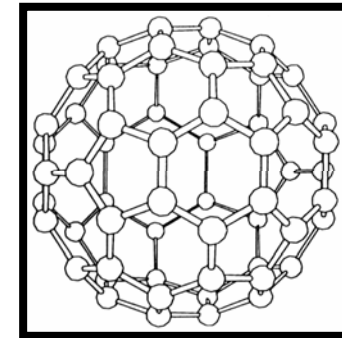
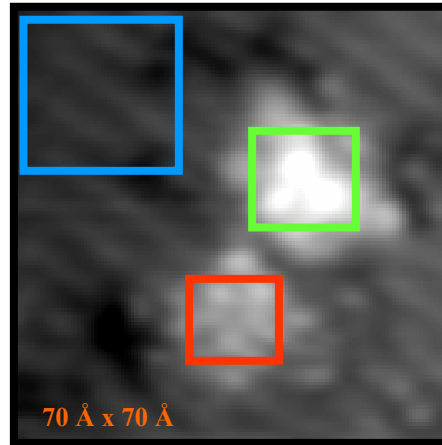
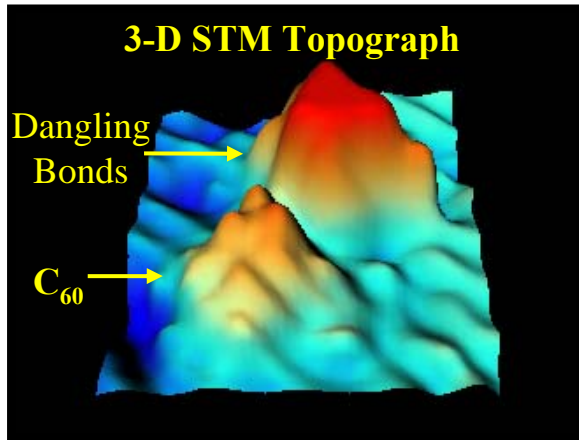
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Electronic Structure of Molecular and Solid C₆₀

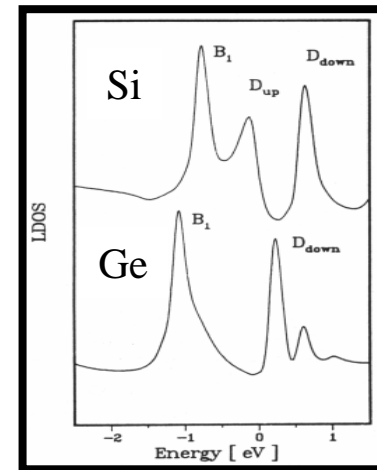
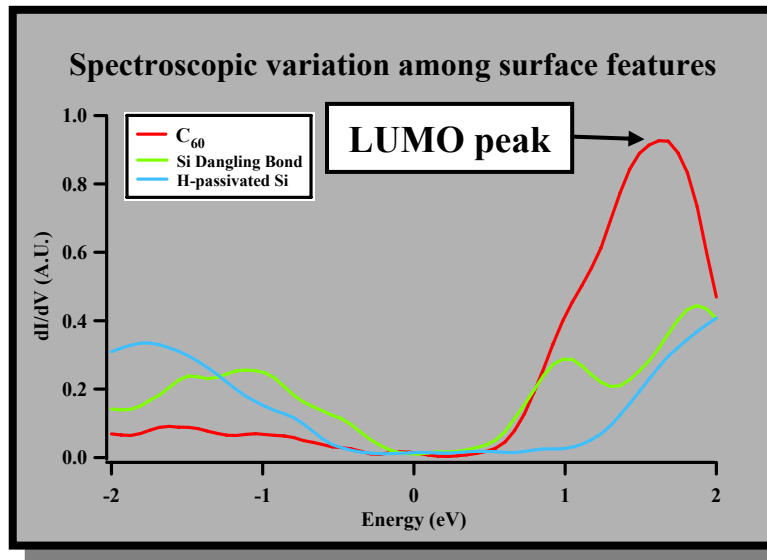


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Single Molecule STM Spectroscopy of C₆₀

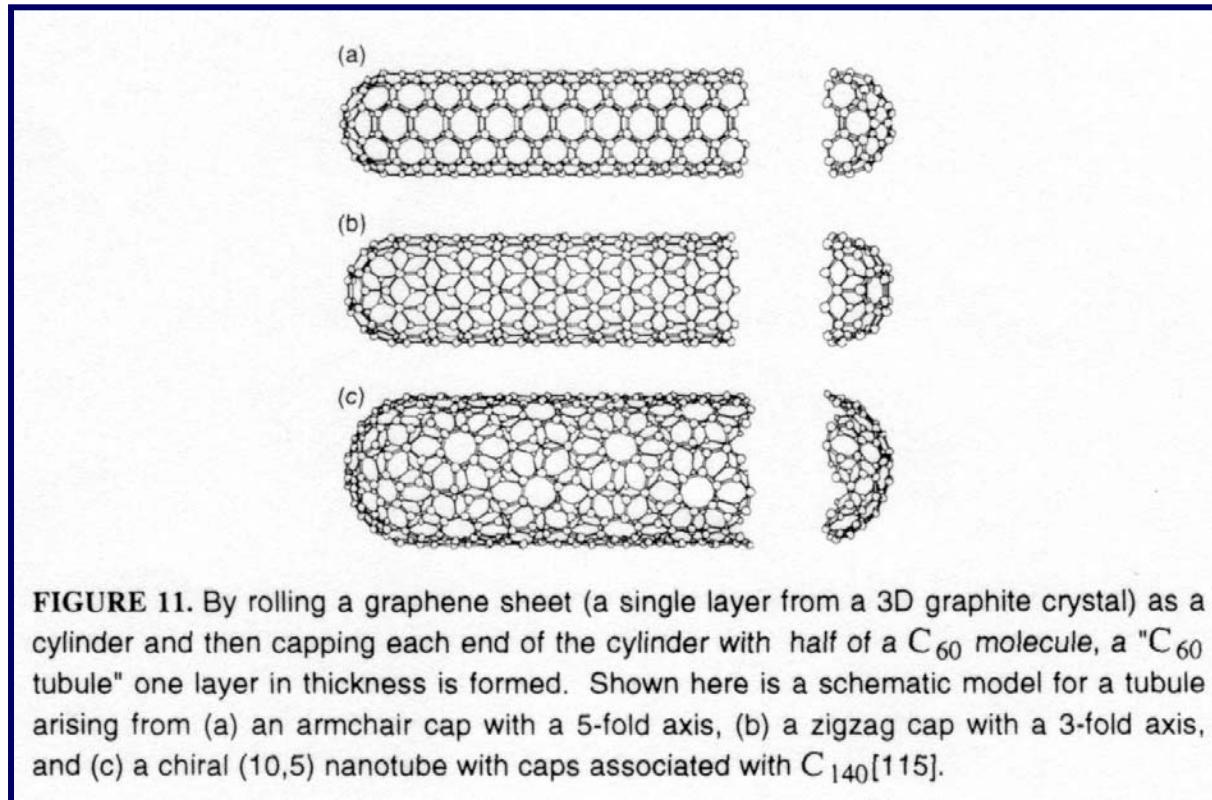


Structure of C₆₀



Calculated local density of states for Si(100)

Rolled Up From Graphene Sheets: Carbon Nanotubes



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Carbon Nanotube Synthesis: Carbon Arc Discharge

A BIG SPARK

In 1992 Thomas Ebbesen and Pulickel M. Ajayan of the NEC Fundamental Research Laboratory in Tsukuba, Japan, published the first method for making macroscopic quantities of nanotubes. It is almost Frankensteinian in its design: wire two graphite rods to a power supply, place them millimeters apart and throw the switch. As 100 amps of juice spark between the rods, carbon vaporizes into a hot plasma (right). Some of it recondenses in the form of nanotubes.

Typical yield: Up to 30 percent by weight

Advantages: High temperatures and metal catalysts added to the rods can produce both single-walled and multiwalled nanotubes with few or no structural defects.

Limitations: Tubes tend to be short (50 microns or less) and deposited in random sizes and directions.



OAK RIDGE NATIONAL LABORATORY

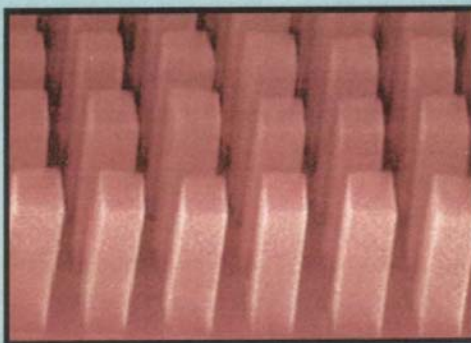
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Carbon Nanotube Synthesis: Chemical Vapor Deposition

A HOT GAS

Morinubo Endo of Shinshu University in Nagano, Japan, was the first to make nanotubes with this method, which is called chemical vapor deposition (CVD). This recipe is also fairly simple. Place a substrate in an oven, heat to 600 degrees Celsius and slowly add a carbon-bearing gas such as methane. As the gas decomposes, it frees up carbon atoms, which can recombine in the form of nanotubes.

Jie Liu and his colleagues at Duke University recently invented a porous catalyst that they claim can convert almost all the carbon in a feed gas to nanotubes. By printing patterns of catalyst particles on the substrate, Hongjie Dai and his colleagues at Stanford University have been able to control



where the tubes form (*left*) and have been working to combine this controlled growth with standard silicon technology.

Typical yield: 20 to nearly 100 percent
Advantages: CVD is the easiest of the three methods to scale up to industrial production. It may be able to make nanotubes of great length, which is necessary

for fibers to be used in composites.

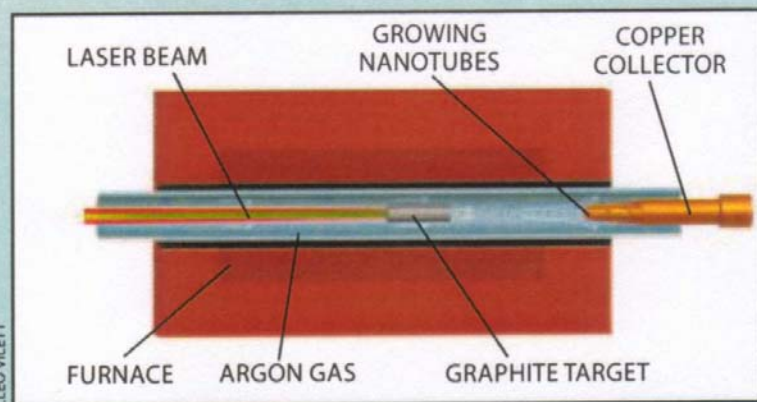
Limitations: Nanotubes made this way are usually multi-walled and are often riddled with defects. As a result, the tubes have only one tenth the tensile strength of those made by arc discharge.

P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Carbon Nanotube Synthesis: Laser Ablation

A LASER BLAST

Richard Smalley and his co-workers at Rice University were blasting metal with intense laser pulses to produce fancier



metal molecules when the news broke about the discovery of nanotubes. They swapped the metal in their setup for graphite rods and soon produced carbon nanotubes by using laser pulses instead of electricity to generate the hot carbon gas from which nanotubes form (left). Trying various catalysts, the group hit on conditions that produce prodigious amounts of single-walled nanotubes.

Typical yield: Up to 70 percent

Advantages: Produces primarily single-walled nanotubes, with a diameter range that can be controlled by varying the reaction temperature.

Limitations: This method is by far the most costly, because it requires very expensive lasers. —P.G.C. and P.A.

P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Chirality of Carbon Nanotubes

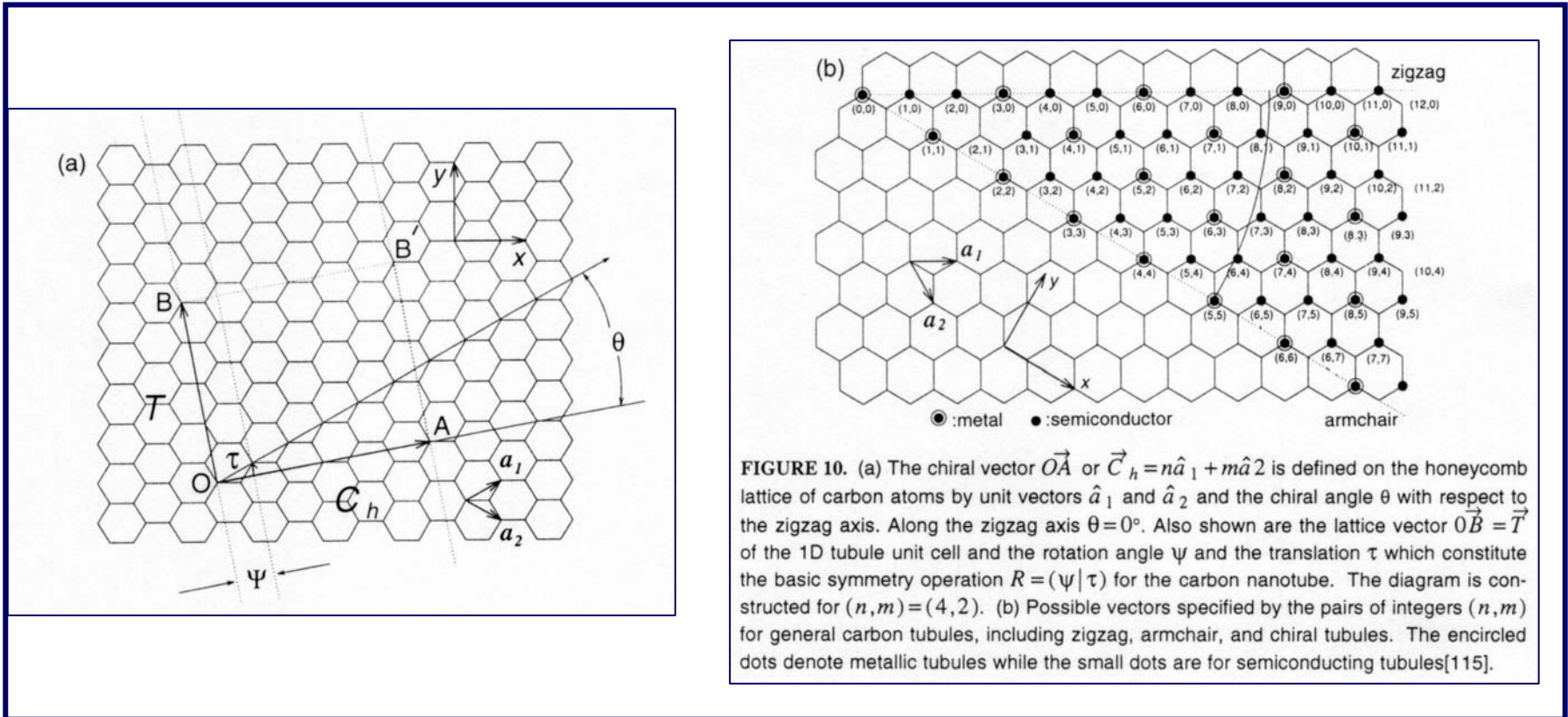
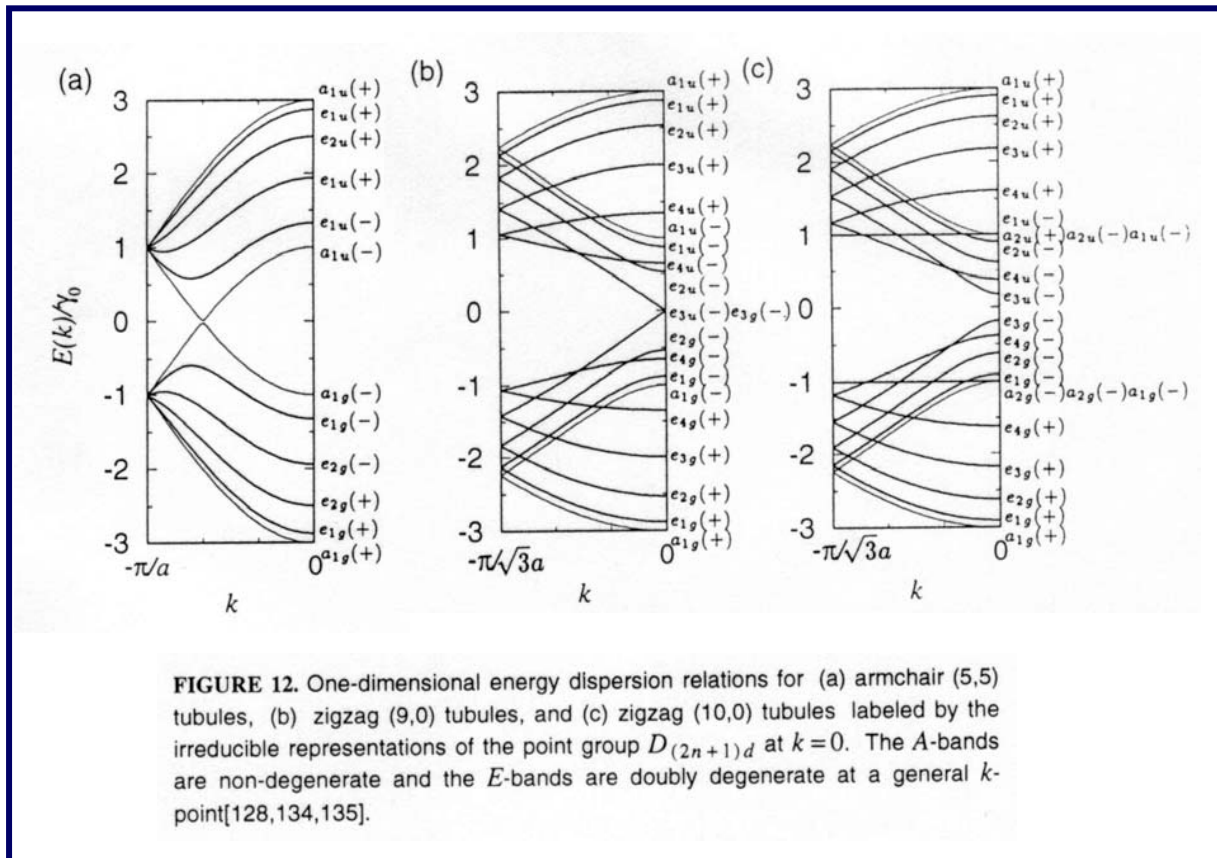


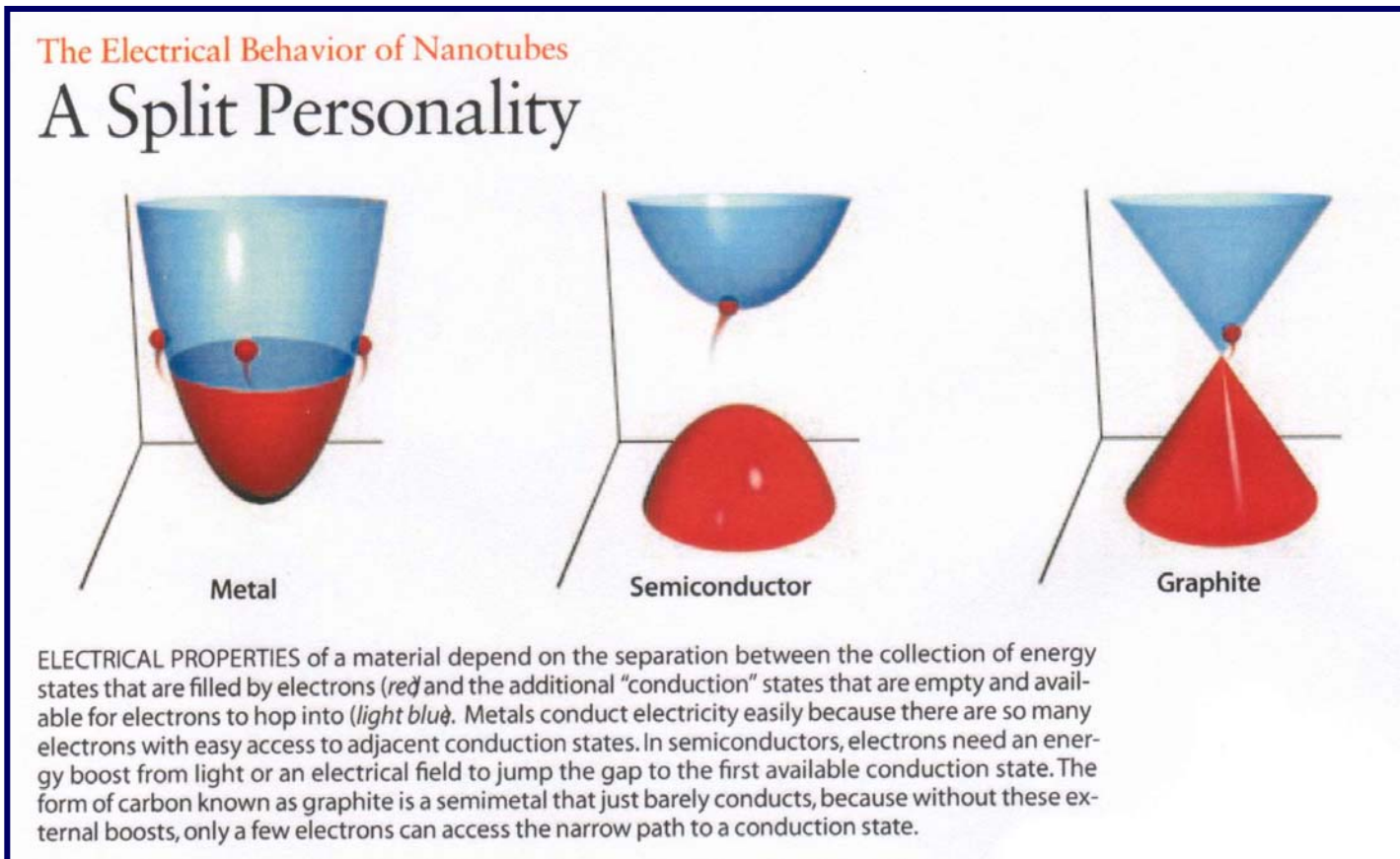
FIGURE 10. (a) The chiral vector $\vec{O\bar{A}}$ or $\vec{C}_h = n\hat{a}_1 + m\hat{a}_2$ is defined on the honeycomb lattice of carbon atoms by unit vectors \hat{a}_1 and \hat{a}_2 and the chiral angle θ with respect to the zigzag axis. Along the zigzag axis $\theta = 0^\circ$. Also shown are the lattice vector $\vec{O\bar{B}} = \vec{T}$ of the 1D tubule unit cell and the rotation angle ψ and the translation τ which constitute the basic symmetry operation $R = (\psi | \tau)$ for the carbon nanotube. The diagram is constructed for $(n, m) = (4, 2)$. (b) Possible vectors specified by the pairs of integers (n, m) for general carbon tubules, including zigzag, armchair, and chiral tubules. The encircled dots denote metallic tubules while the small dots are for semiconducting tubules[115].

Energy Band Diagrams of Carbon Nanotubes



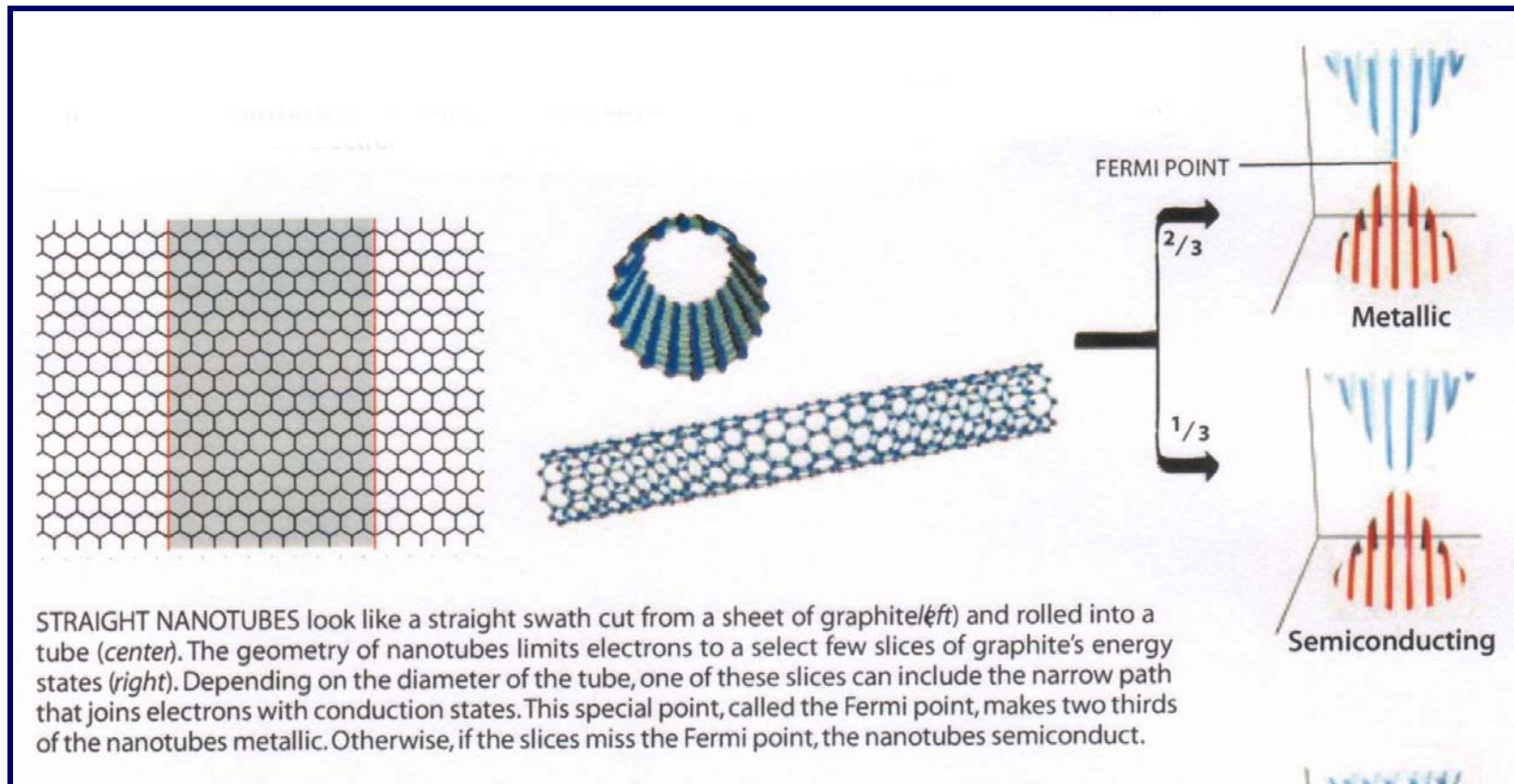
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Electrical Properties of Graphite



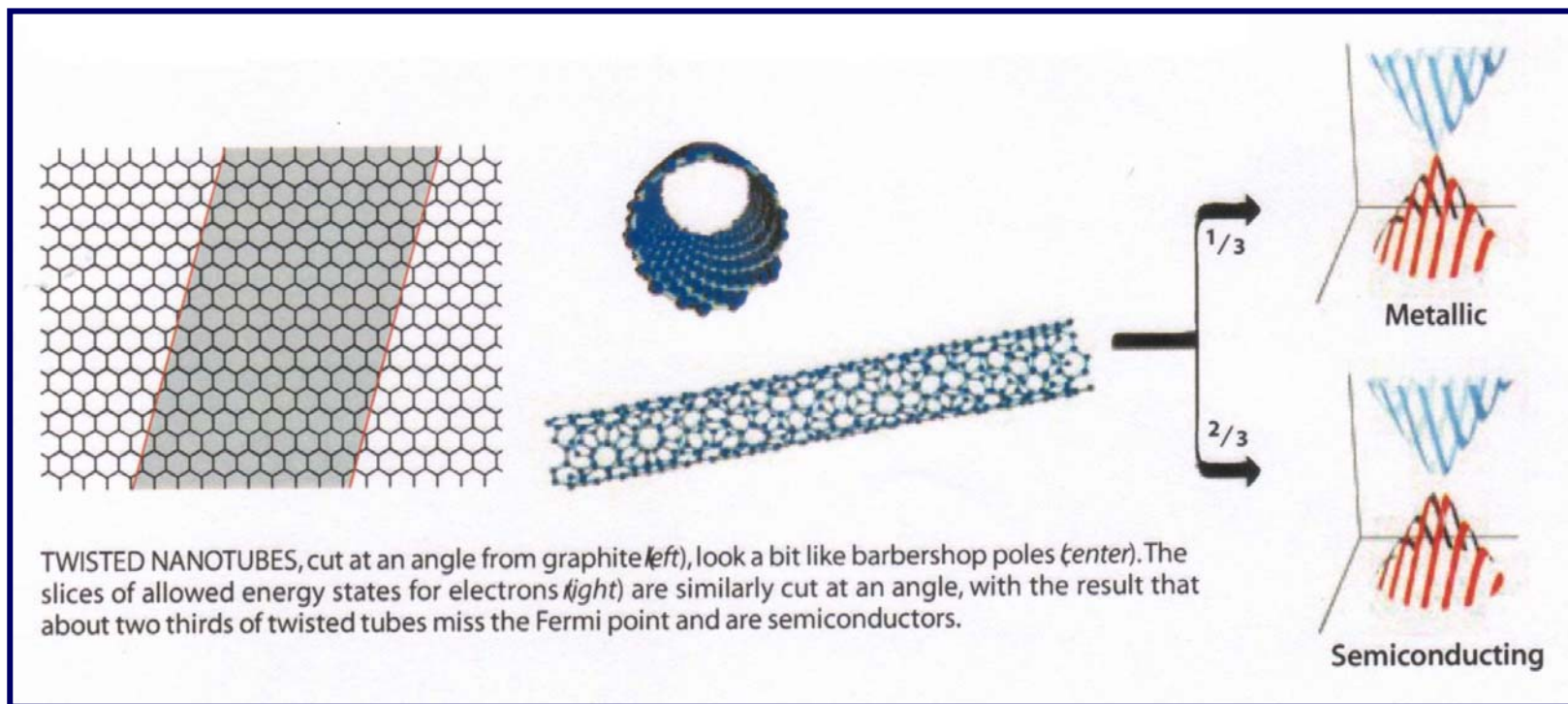
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Electrical Properties of Straight Nanotubes



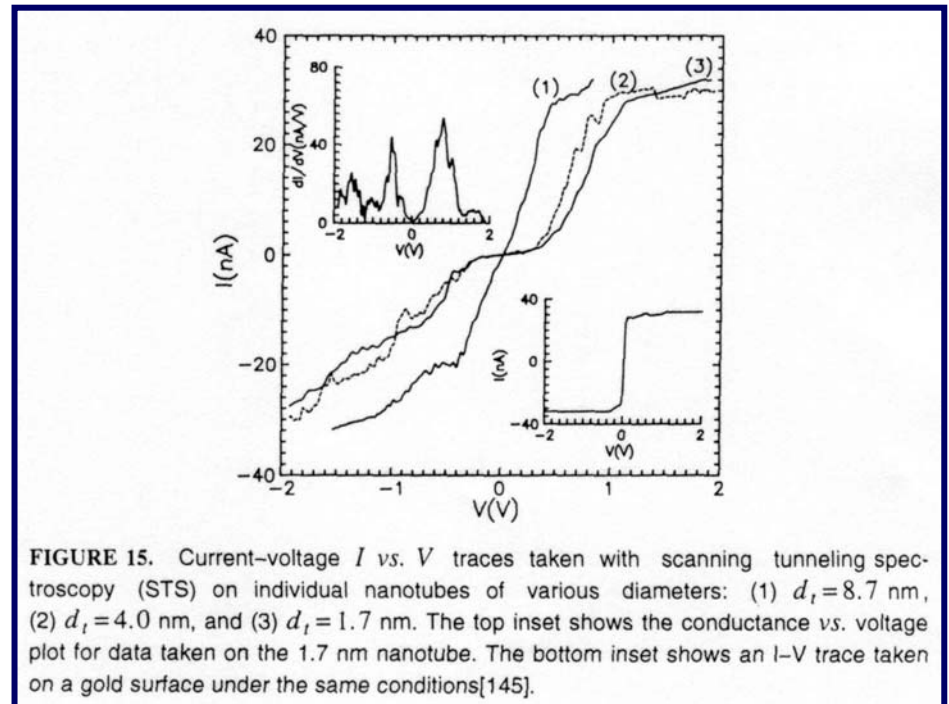
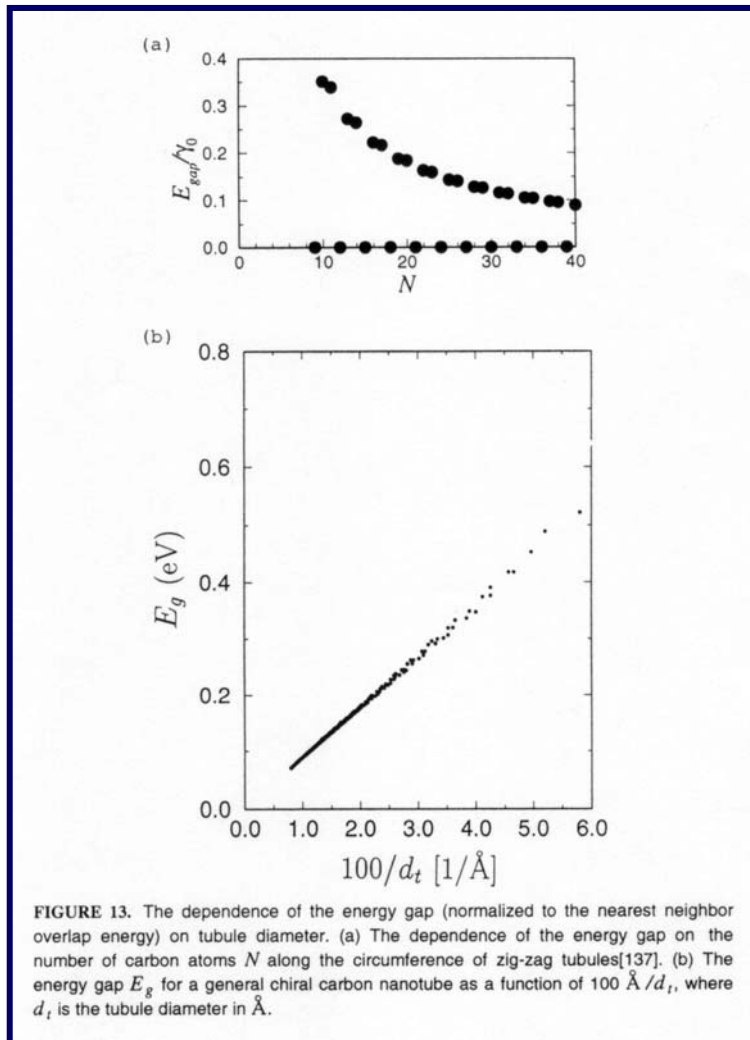
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Electrical Properties of Twisted Nanotubes



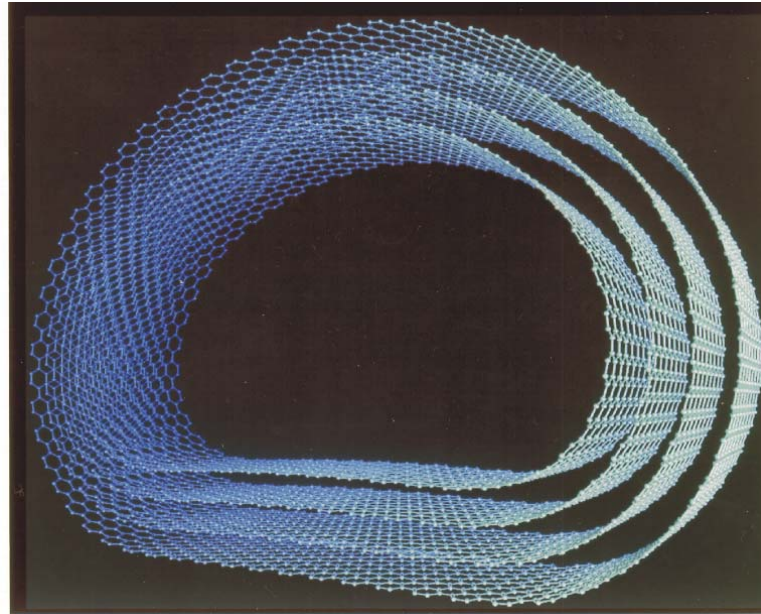
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Bandgap of Semiconducting Nanotubes







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Electrical Properties of MWNTs








- MWNT bandgap is proportional to $1/d \rightarrow$ At room temperature, MWNTs behave like metals since $d \sim 10$ nm
- Only the outermost shell carries current in an undamaged MWNT

Other Properties of SWNTs

Properties of Carbon Nanotubes		
Going to Extremes		
PROPERTY	SINGLE-WALLED NANOTUBES	BY COMPARISON
	Size 0.6 to 1.8 nanometer in diameter	Electron beam lithography can create lines 50 nm wide, a few nm thick
	Density 1.33 to 1.40 grams per cubic centimeter	Aluminum has a density of 2.7 g/cm ³
	Tensile Strength 45 billion pascals	High-strength steel alloys break at about 2 billion Pa
	Resilience Can be bent at large angles and restraightened without damage	Metals and carbon fibers fracture at grain boundaries

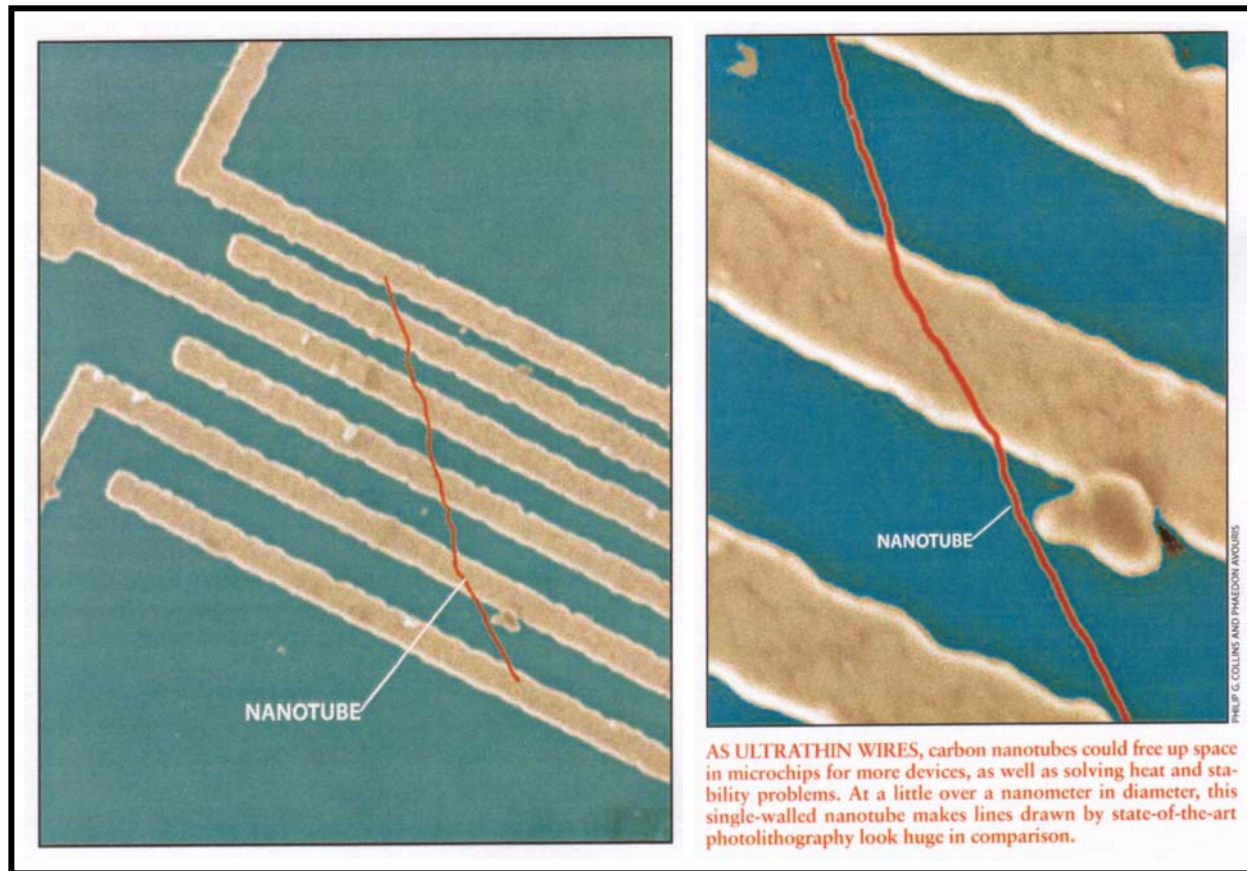
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Other Properties of SWNTs

	<p>Current Carrying Capacity</p>	<p>Estimated at 1 billion amps per square centimeter</p>	<p>Copper wires burn out at about 1 million A/cm²</p>
	<p>Field Emission</p>	<p>Can activate phosphors at 1 to 3 volts if electrodes are spaced 1 micron apart</p>	<p>Molybdenum tips require fields of 50 to 100 V/μm and have very limited lifetimes</p>
	<p>Heat Transmission</p>	<p>Predicted to be as high as 6,000 watts per meter per kelvin at room temperature</p>	<p>Nearly pure diamond transmits 3,320 W/m·K</p>
	<p>Temperature Stability</p>	<p>Stable up to 2,800 degrees Celsius in vacuum, 750 degrees C in air</p>	<p>Metal wires in microchips melt at 600 to 1,000 degrees C</p>
	<p>Cost</p>	<p>\$1,500 per gram from BuckyUSA in Houston</p>	<p>Gold was selling for about \$10/g in October</p>

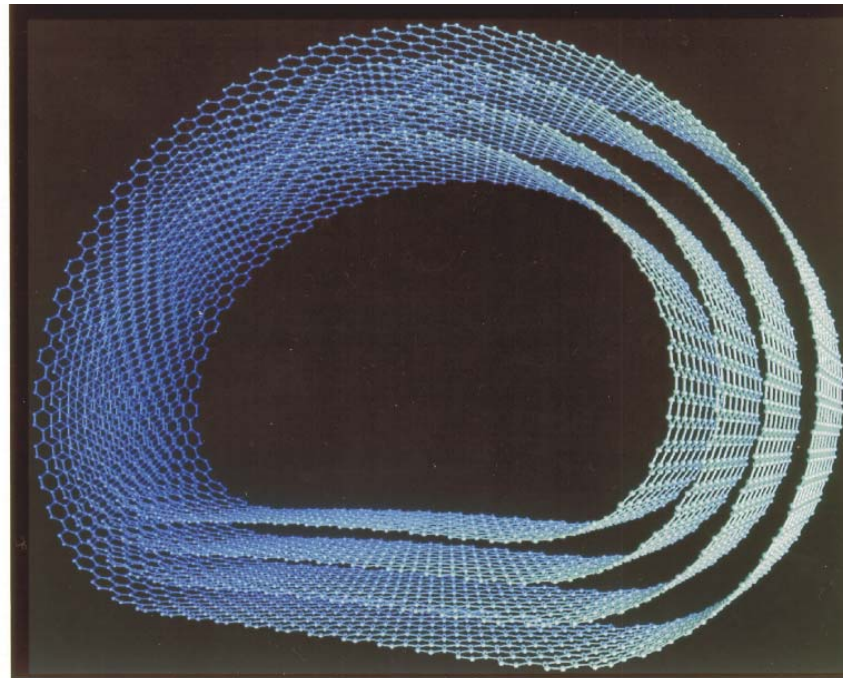
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Nanotubes as Interconnects



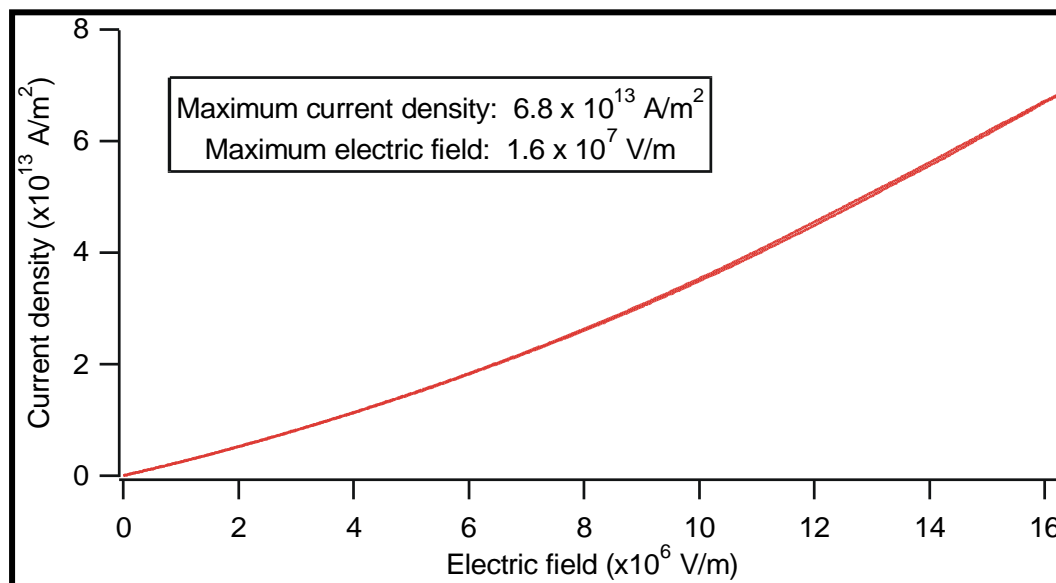
P. G. Collins and Ph. Avouris, *Scientific American*, **283**, 62 (2000).

Current Carrying Capacity of MWNTs



Although a cross-sectional view of a MWNT shows several cylindrical shells, only the outermost shell carries current in an undamaged MWNT.

Representative MWNT I-V Curve:

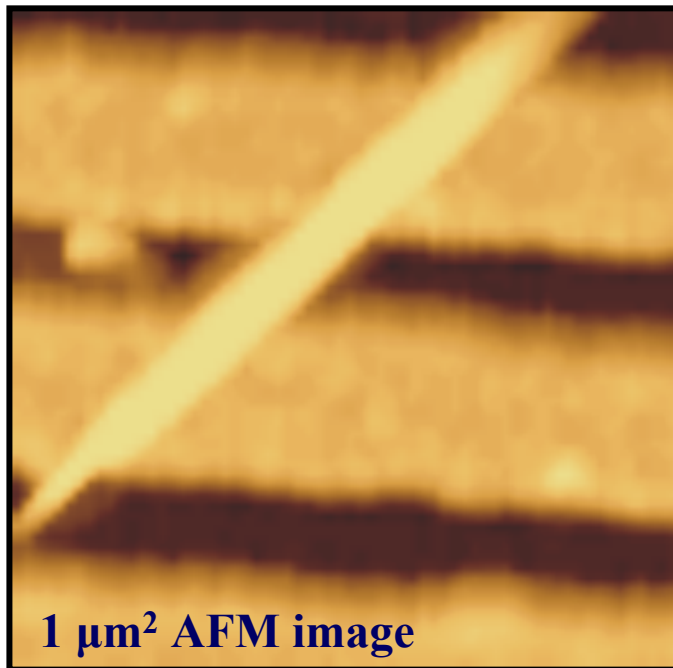


Maximum current densities of potential interconnect materials:

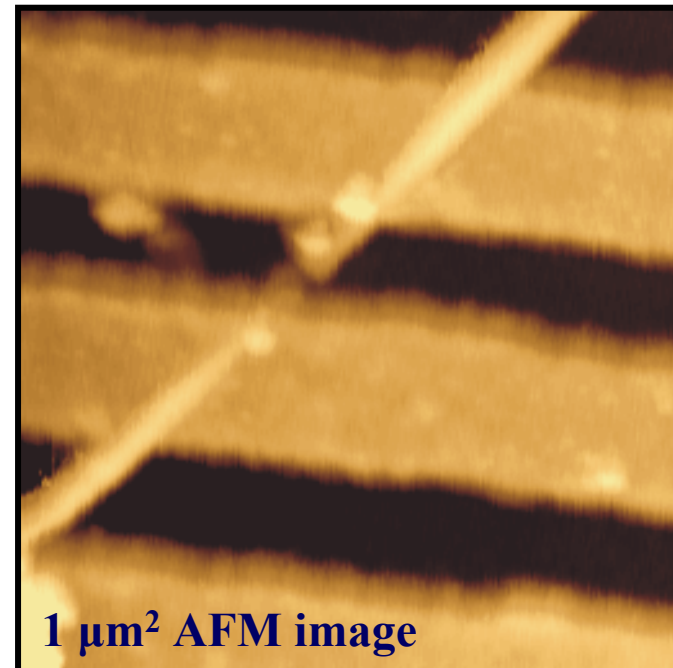
- Metals: $10^{10} - 10^{12} \text{ A/m}^2$
- Superconductors: $J_c \sim 10^{12} \text{ A/m}^2$
- MWNTs: $>5 \times 10^{13} \text{ A/m}^2$

Electrically Stressed MWNTs

Before Electrical Stress

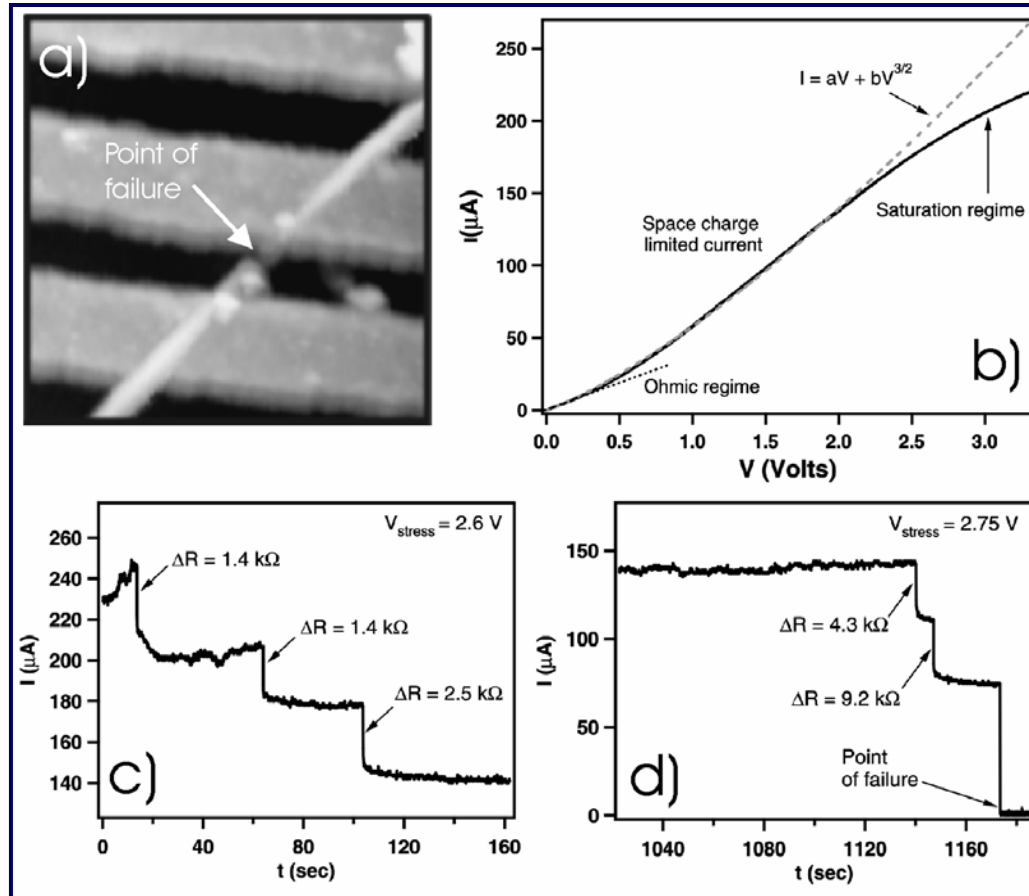


After Failure



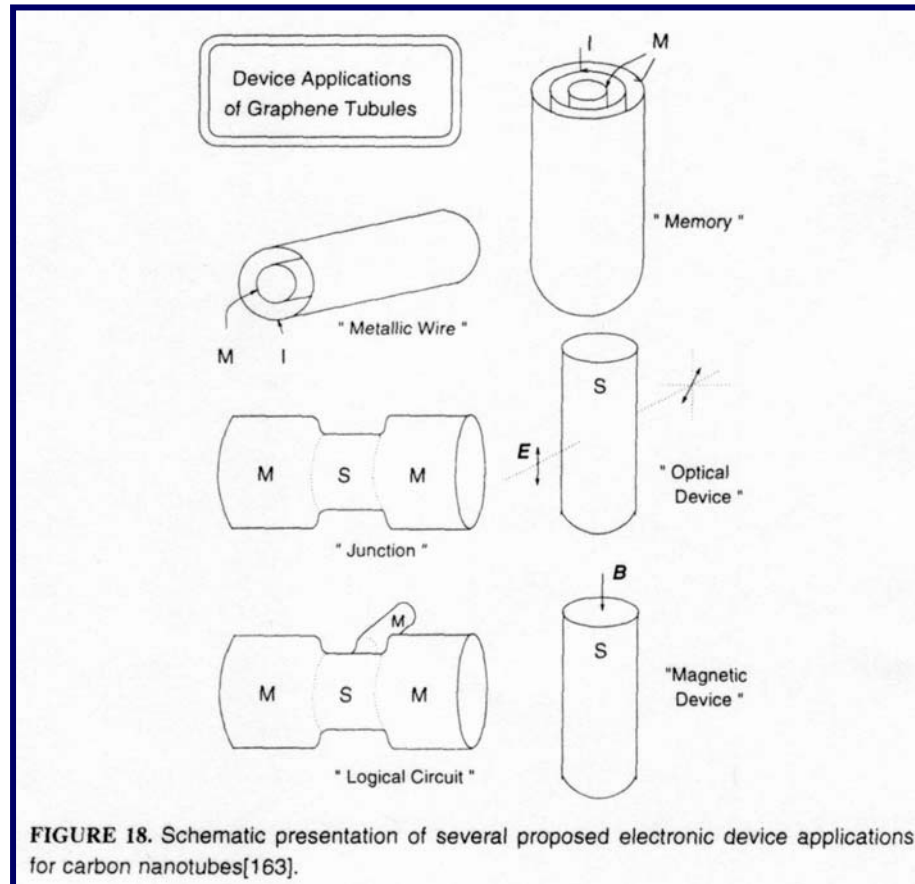
Experimental method: Monitor the current as a function of time while stressing the MWNT at a fixed voltage.

Multiwalled Carbon Nanotube Failure



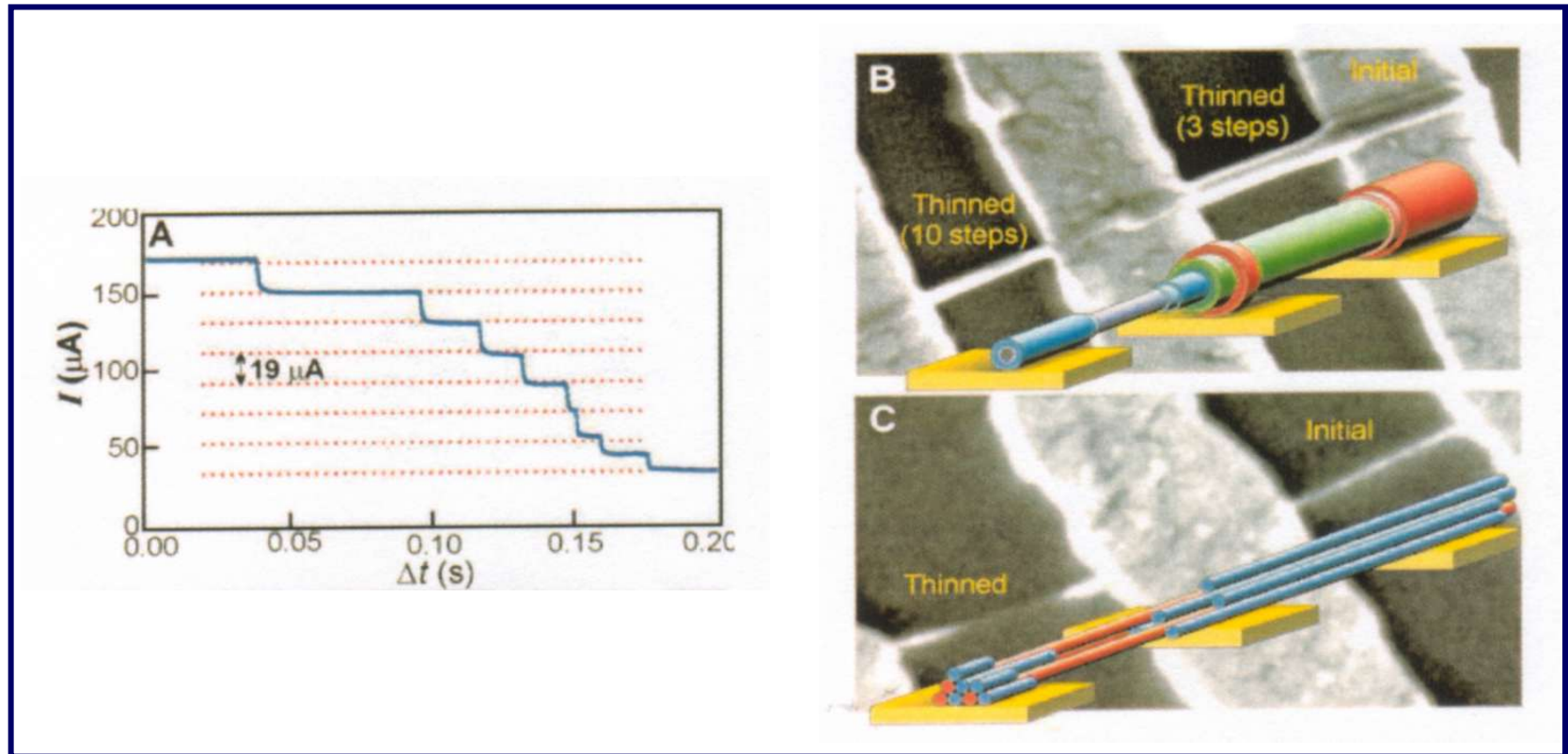
P. G. Collins, *et al.*, *Phys. Rev. Lett.*, **86**, 3128 (2001).

Device Applications of Nanotube Junctions



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Engineering Carbon Nanotubes Using Electrical Breakdown



P. G. Collins, *et al.*, *Science*, **292**, 706 (2001).

Engineering Carbon Nanotubes Using Electrical Breakdown

Fig. 4. (A and B) Stressing a mixture of s- and m-SWNTs while simultaneously gating the bundle to deplete the semiconductors of carriers resulted in the selective breakdown of the m-SWNTs. The $G(V_g)$ curve rigidly shifted downward as the m-SWNTs were destroyed. The remaining current modulation is wholly due to the remaining s-SWNTs. (C) In very thick ropes, some s-SWNTs must also be sacrificed to remove the innermost m-SWNTs. By combining this technique with standard lithography, arrays of three-terminal, nanotube-based FETs were created (D and E) out of disordered bundles containing both m- and s-SWNTs. Although these bundles initially show little or no switching because of their metallic constituents, final devices with good FET characteristics were reliably achieved (F).

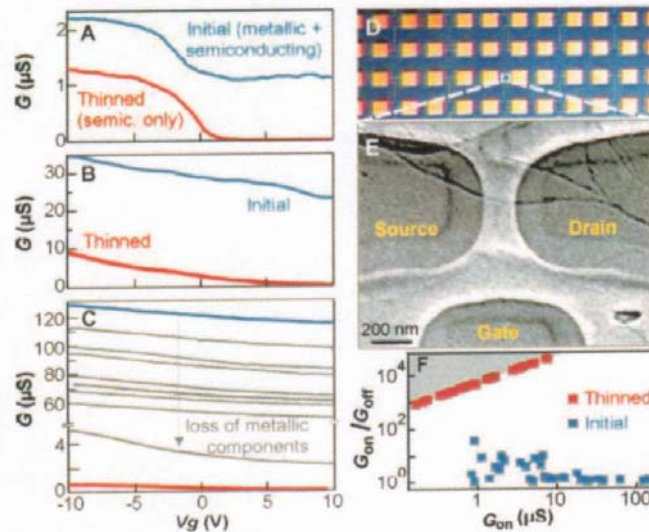


Table 1. Comparison of relative band gaps from experiments (Fig. 2B) with calculations based on the expected diameter dependence. The only parameters are the initial diameter of the tube and the 0.34 nm spacing between adjacent shells. Calc., calculated; Meas., measured.

Shell	Diameter (nm)	Relative band gap (eV)	
		Calc.	Meas.
n	9.5		
~	~		
n-10	2.7	0.24	0.22
n-11	2.0	0.33	
n-12	1.3	0.49	0.48
n-13	0.7	1.00	1.00

P. G. Collins, *et al.*, *Science*, **292**, 706 (2001).