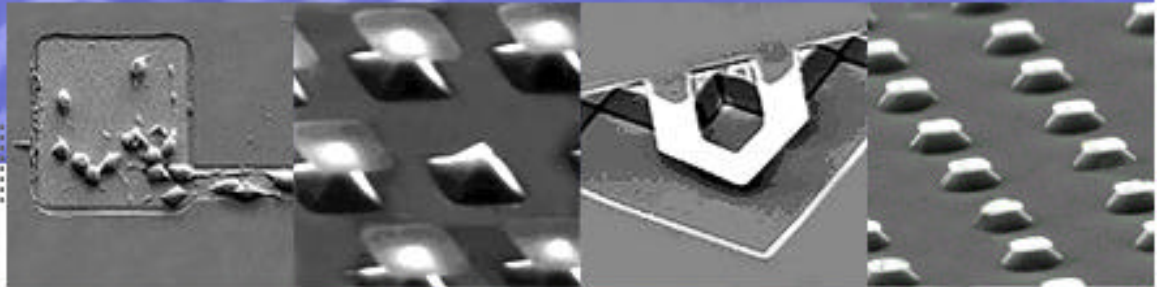


LIBNA is focused on research in BioMEMS & Bionanotechnology, in the areas of interface between micro, nanoengineering & life sciences



Introduction to BioMEMS & Bionanotechnology

Lecture 4

R. Bashir

Laboratory of Integrated Biomedical Micro/Nanotechnology and Applications (LIBNA), Discovery Park

School of Electrical and Computer Engineering,

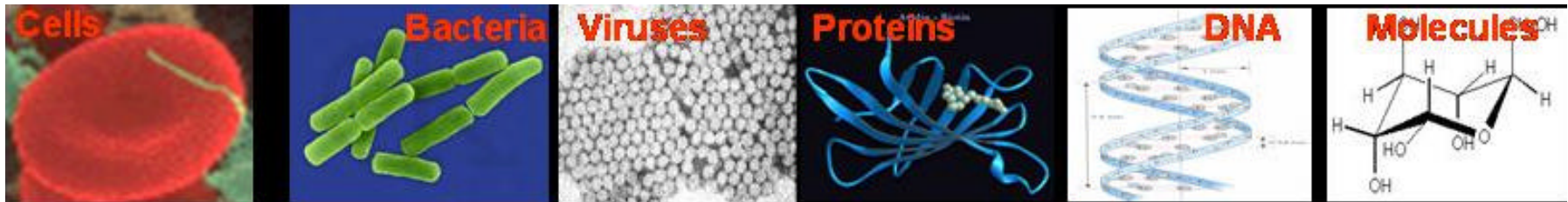
Weldon School of Biomedical Engineering,

Purdue University, West Lafayette, Indiana

<http://engineering.purdue.edu/LIBNA>

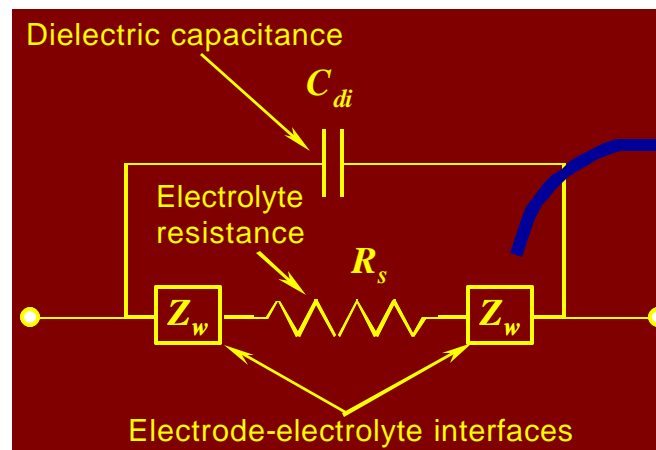
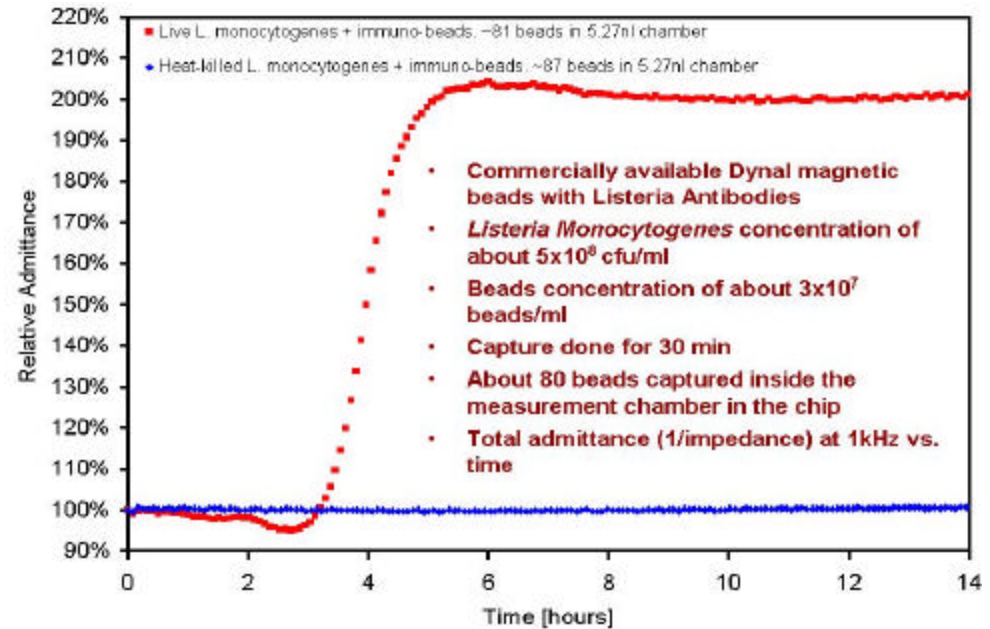
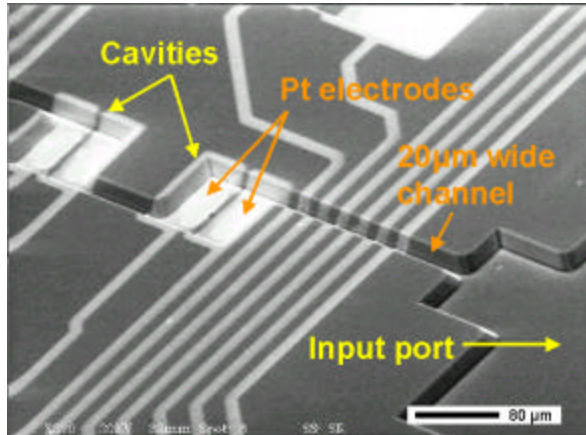
Key Topics

- Biochips/Biosensors and Device Fabrication
- Cells, DNA, Proteins
- Micro-fluidics
- Biochip Sensors & Detection Methods
- Micro-arrays
- Lab-on-a-chip Devices



Micro-fluidic Devices for Conductance Detection of Bacterial Metabolism

- Detection of Cell Growth by measuring their metabolic activity in micro-fluidic devices



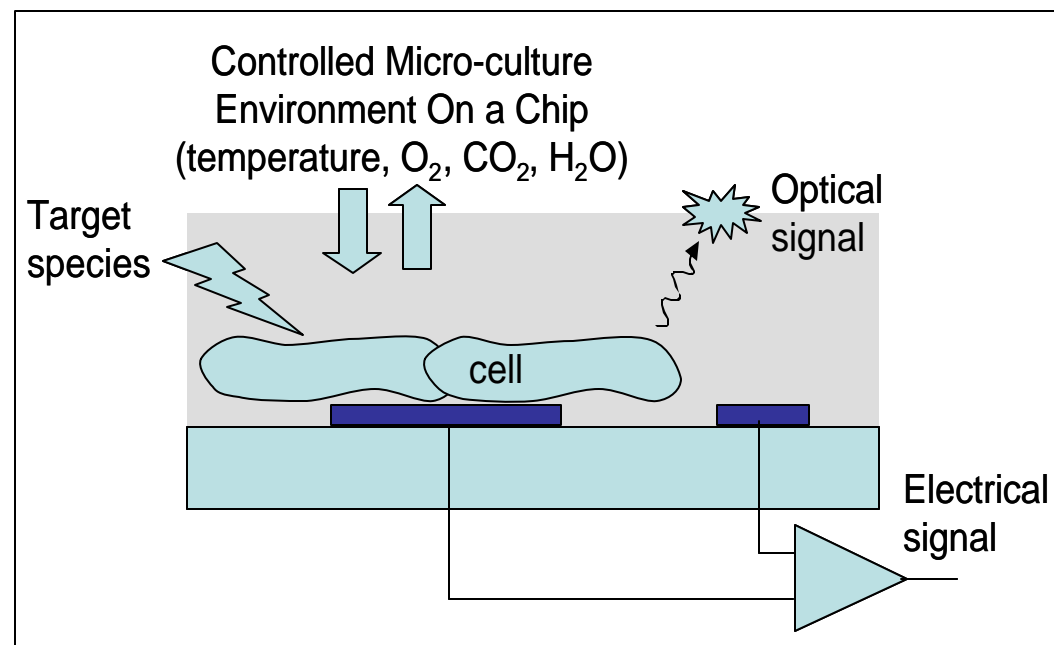
Electrode-Electrolyte Interface Model:

$$Z_w = \frac{1}{(j\omega)^n B}$$

Constant-angle impedance

4. Cell-Based Sensors/Biochips

- The transductions of the cell sensor signals maybe achieved by:
 - the measurement of transmembrane and cellular potentials,
 - impedance changes,
 - metabolic activity,
 - analyte inducible emission of genetically engineered reporter signals, and
 - optically by means of fluorescence or luminescence.

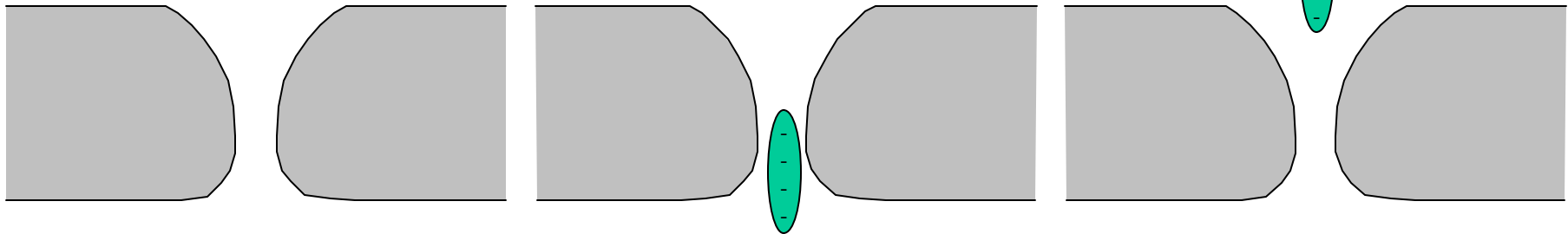


L. Bousse, Whole cell biosensors, *Sensors and Actuators B (Chemical)*, Vol. B34, No. 1-3, August 1996, pp. 270-5.
J.J. Pancrazio, J.P. Whelan, D.A. Borkholder, W. Ma, D.A. Stenger, Development and application of cell-based biosensors, *Annals of Biomedical Engineering*, Vol. 27, No. 6, November 1999, pp. 697-711.
D.A. Stenger, G.W. Gross, E.W. Keefer, K.M. Shaffer, J.D. Andreadis, W. Ma, J.J. Pancrazio, Detection of physiologically active compounds using cell-based biosensors, *Trends in Biotechnology*, Vol. 19, No. 8, August 1, 2001, pp. 304-309.

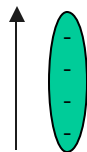
5. Micro/Nano-scale Coulter Counter

+

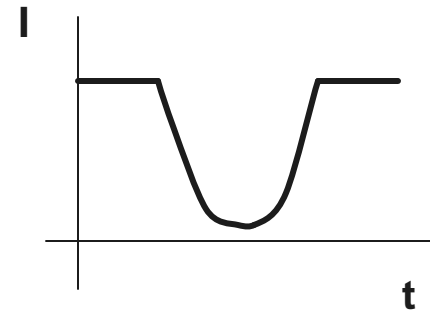
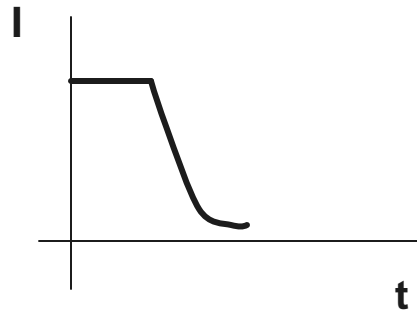
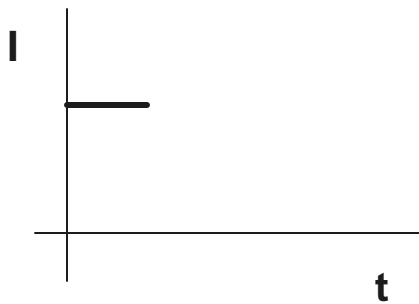
Trans
chamber



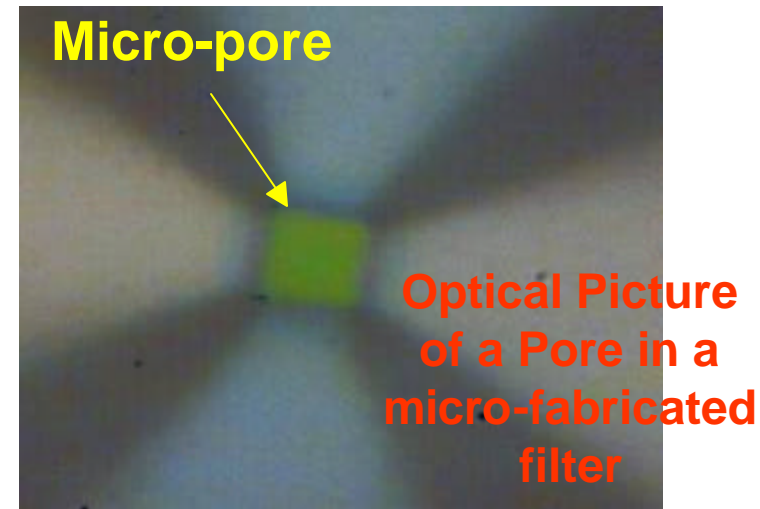
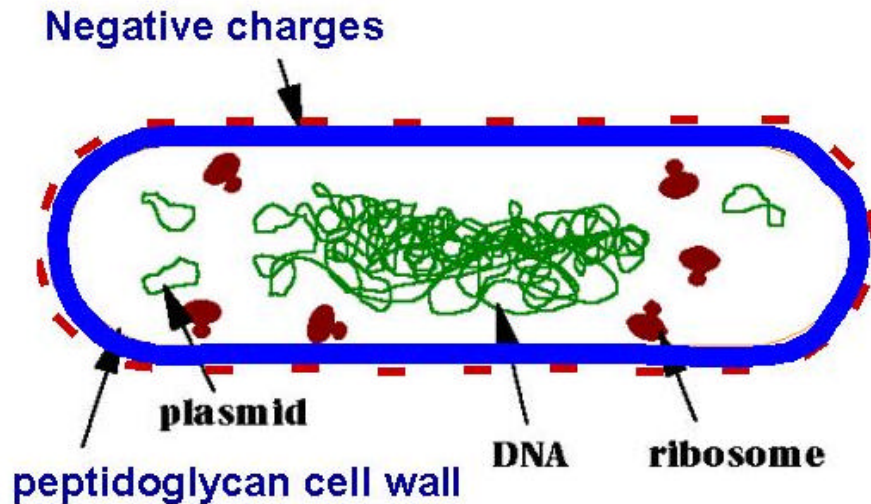
-



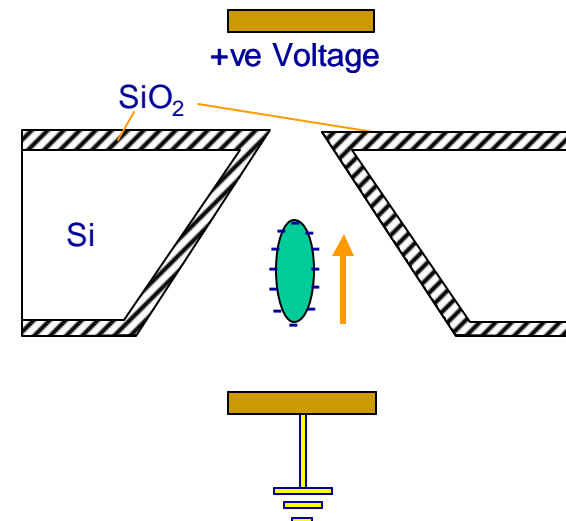
Cis
chamber



Micro-pore for cellular studies



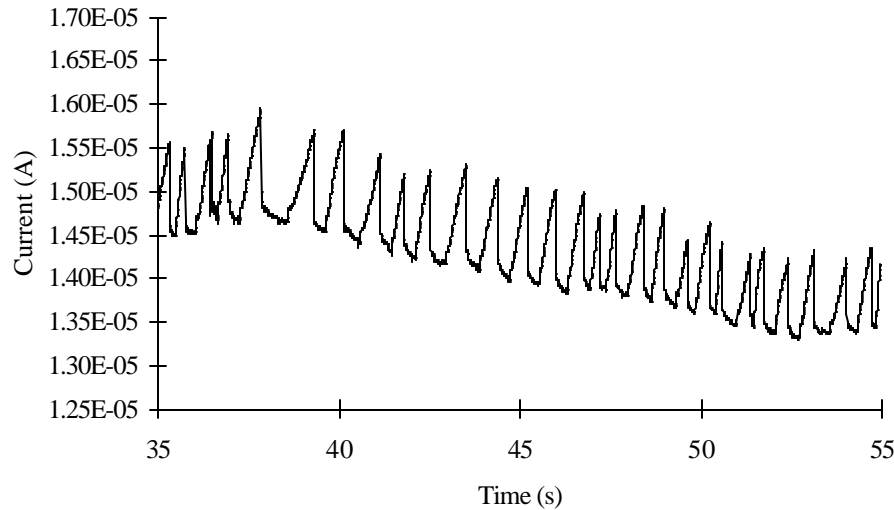
- Micro-devices for single cell characterization – utilize the charge properties
- Micro-fabricate a pore where single entity can pass



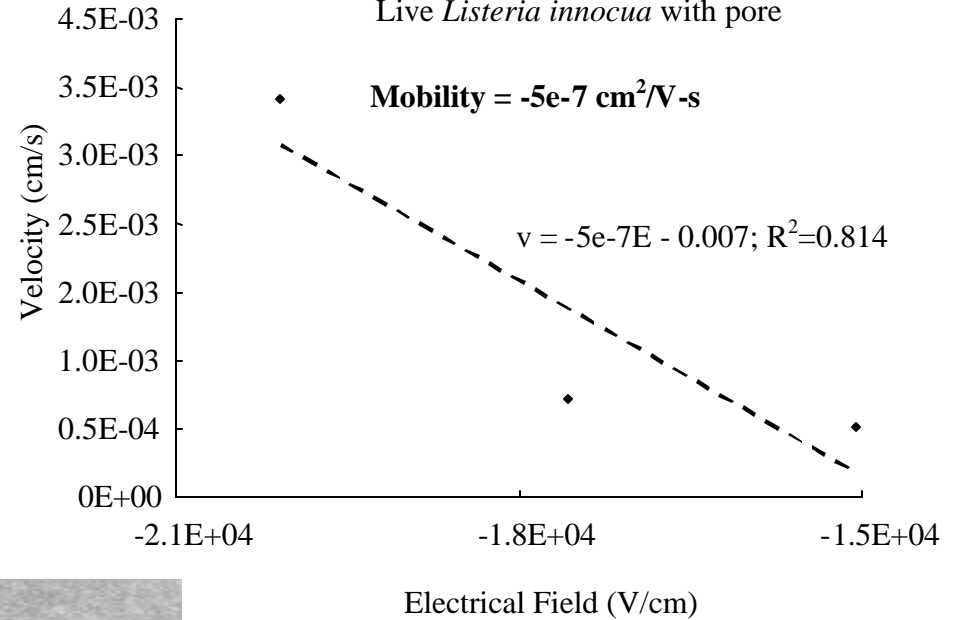
Cross section of micro-fabricated pore

Microscale Coulter Counter

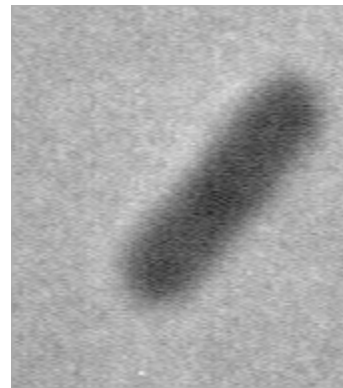
I-T Diagram for Live Listeria, 1e8/ml, V = 40 V, 05112010



Velocity (cm/s) vs. Electrical Field (V/cm)
Live *Listeria innocua* with pore

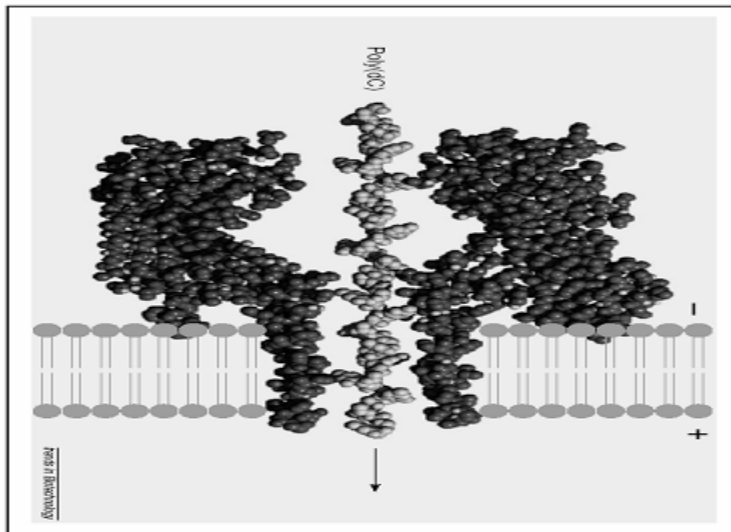


Live *Listeria innocua*
with a well-defined
cell wall



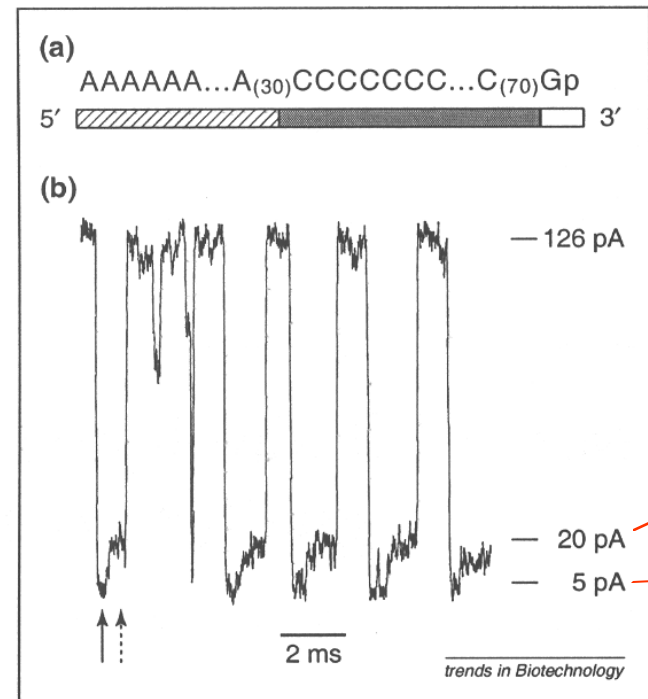
Nanoscale DNA Coulter Counter

- α -hemolysin channel, a biological protein based-pore, was utilized.
- Pore size is 2.6 nm.
- Both RNA and DNA molecules were observed traversing the nanochannel.



α -hemolysin nanochannel

The model of DNA passing through an α -hemolysin channel.

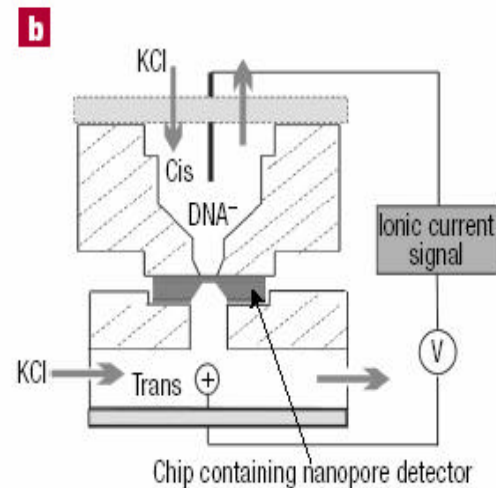
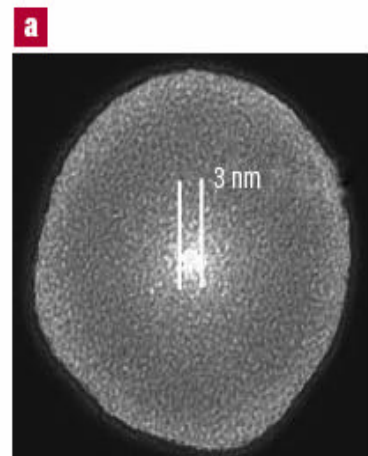
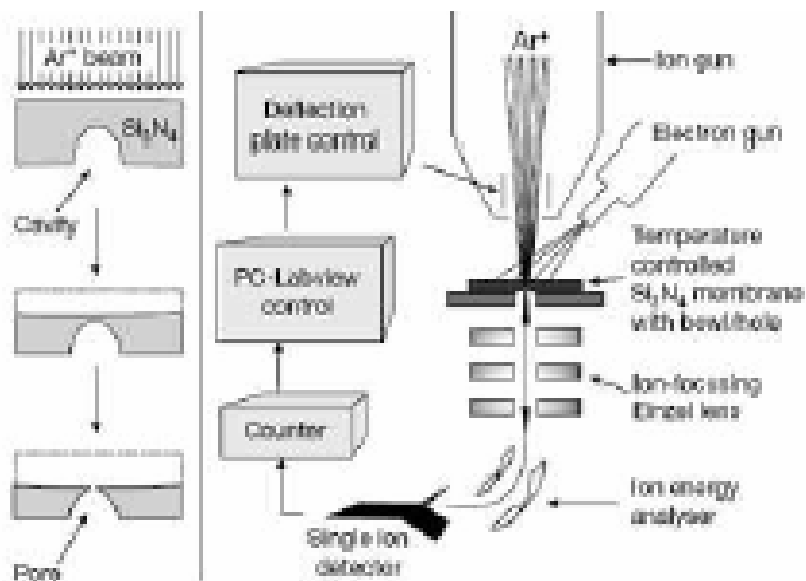


Poly-A

Poly-C

Fabrication Techniques

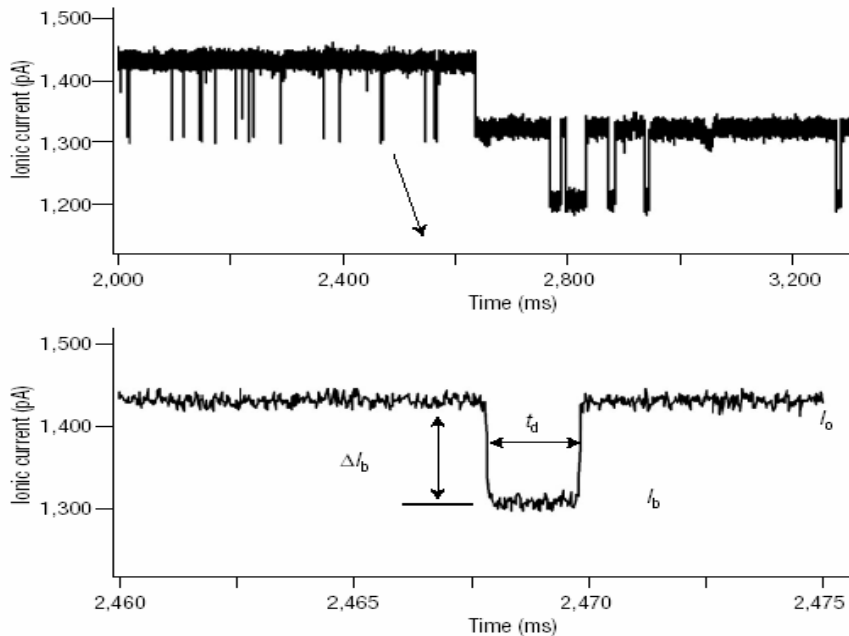
- Solid-state based nanopore. Made in silicon nitride membrane.
- Pore size: 3 nm and 10 nm.
- The relation among DNA lengths and translocation times and applied biases were determined.



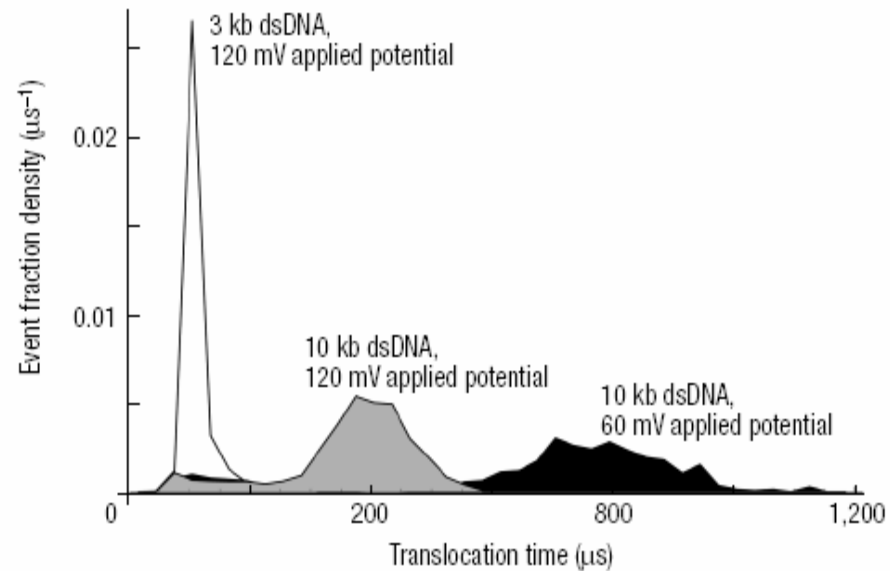
The fabrication of Li's nanopore. From *Li et. al. Nature, 2001.*

TEM of Li's nanopore. b. DNA measurement setup in Li's work. From *Li et. al. Nature Materials, 2003*

DNA Translocation



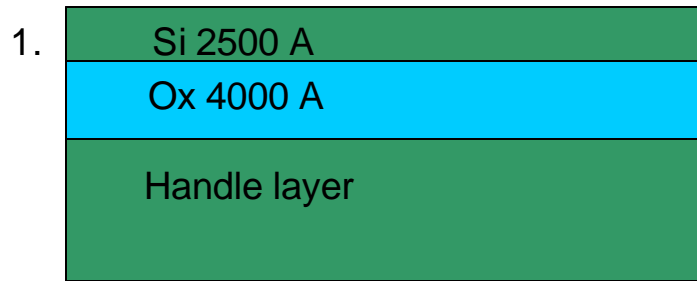
Current fluctuations when DNA was passing through the pore



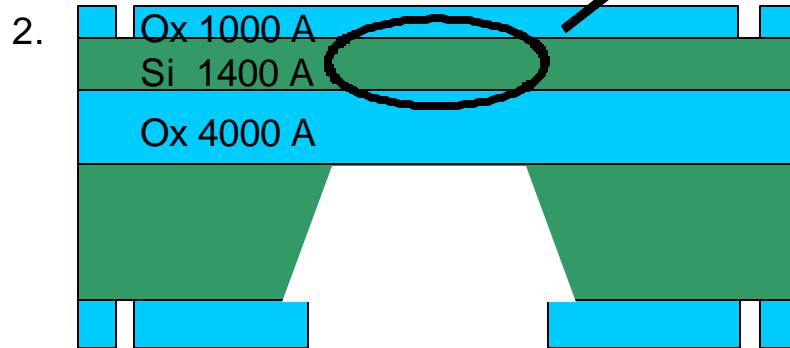
Histograms of relation among DNA lengths, translocation times and applied biases.

Silicon Based Nanopore

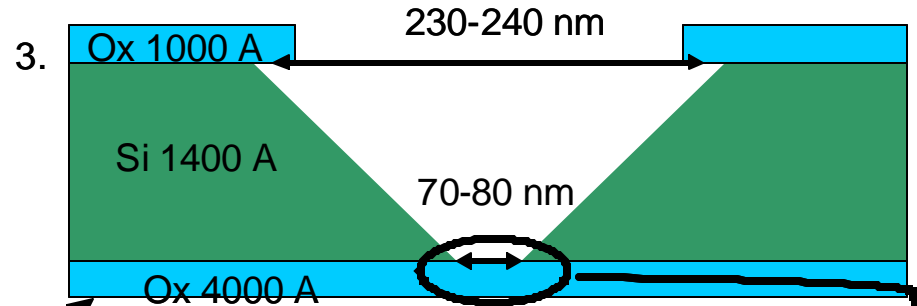
(Not to scale)



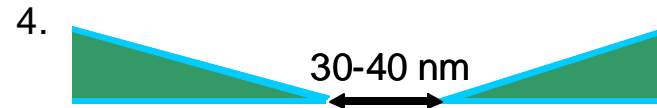
Start with a (100) 4 inch SOI wafer.
Thickness : 525 um. SOI : 250 nm,
Buried oxide layer: 400 nm.



Grow thermal oxide on wafer surface and open etch window to etch through the handle layer. Etch stops on buried oxide layer.



On SOI layer, open another etch window to etch through the SOI layer. Etch stops on buried oxide layer.

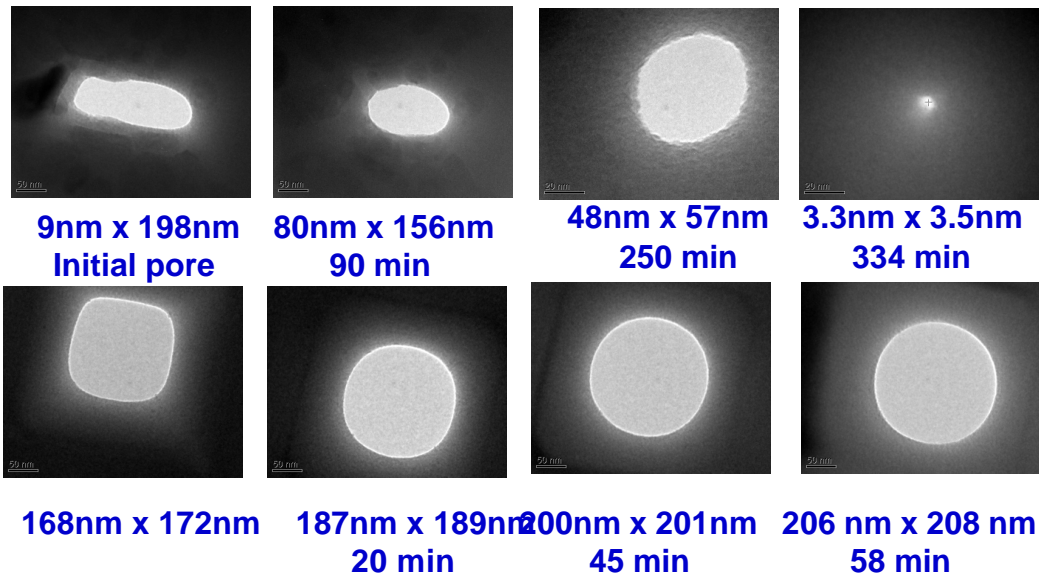
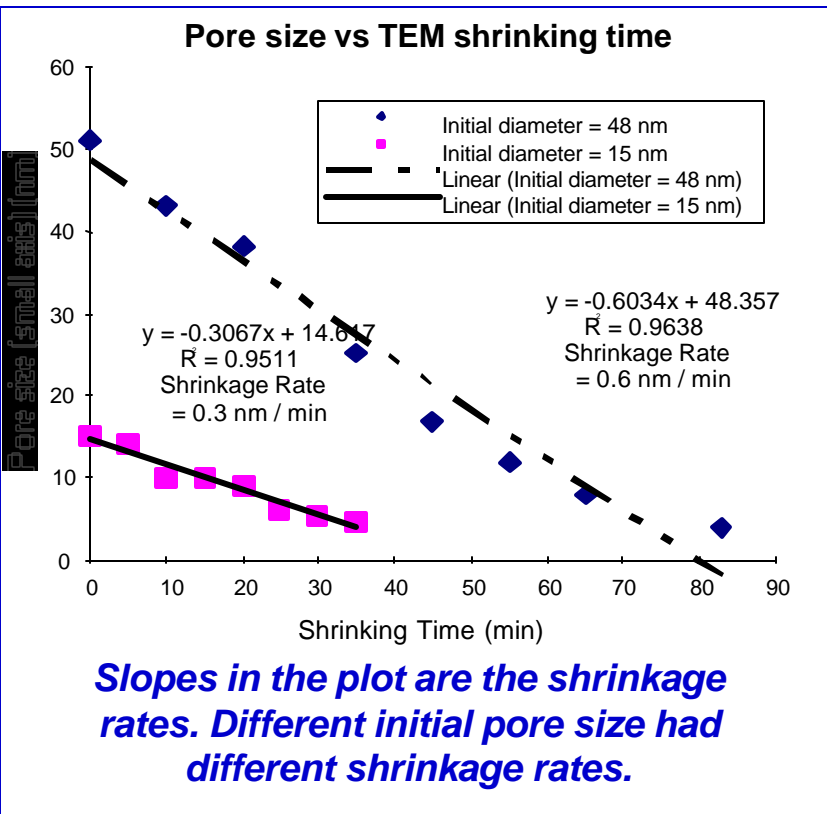
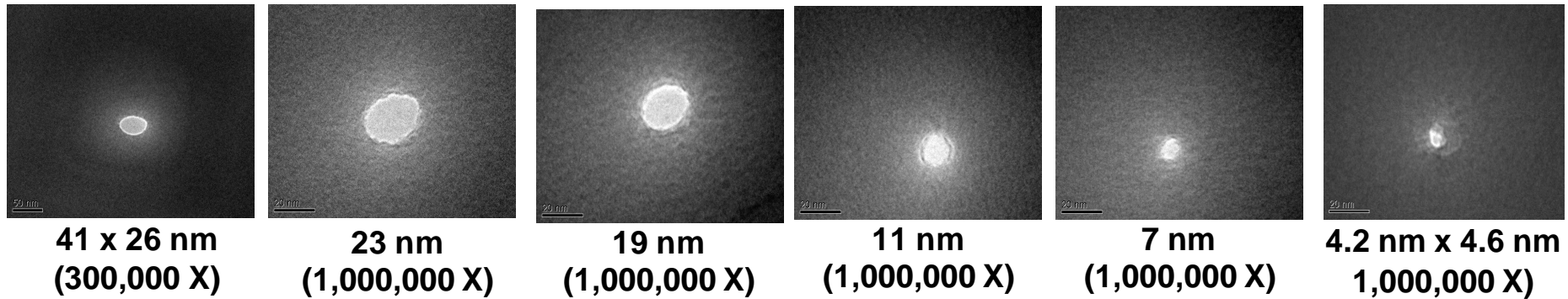


Remove buried oxide layer and regrow 100 nm thermal oxide.



Shrink the pore to 3 –5 nm by TEM

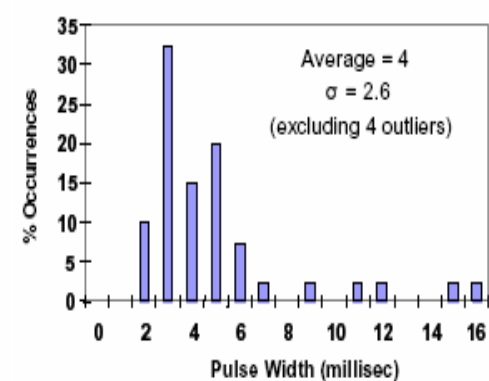
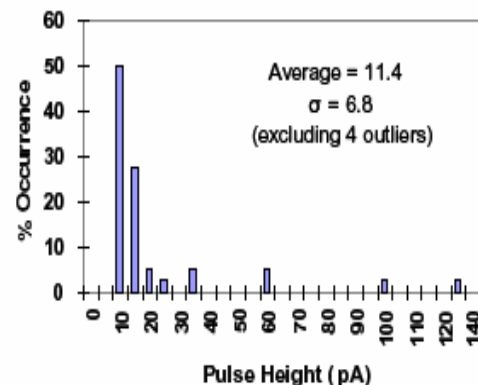
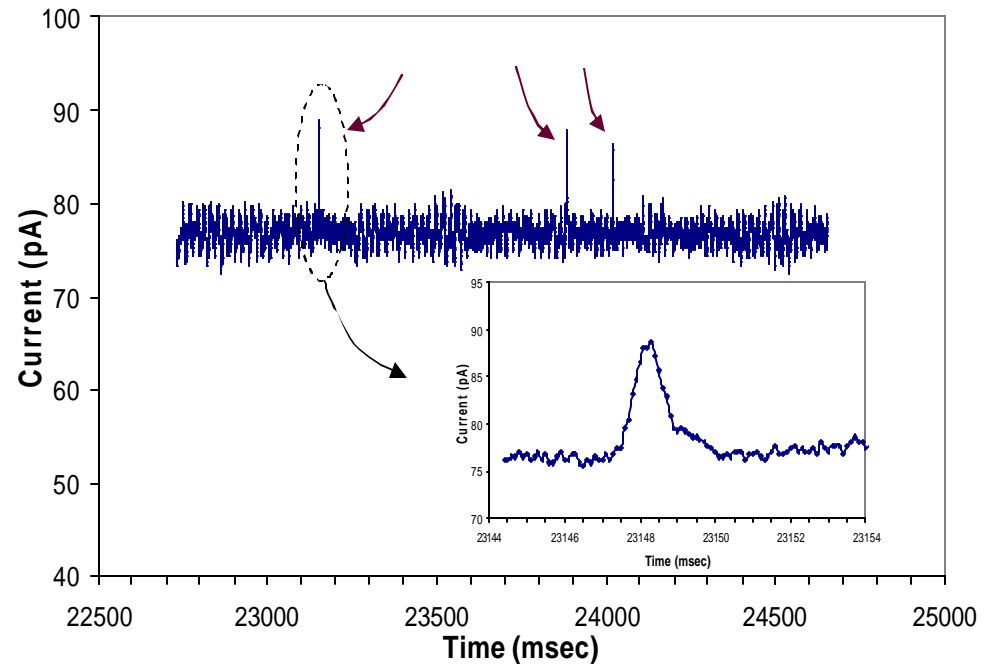
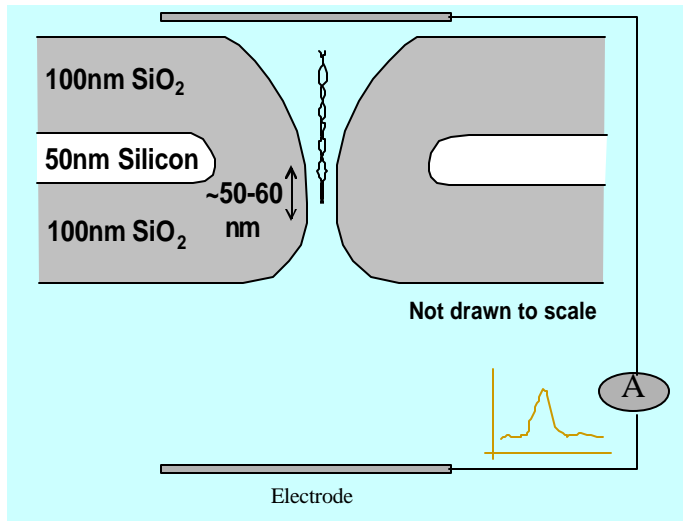
Pore shrinking and shape changing (After Thermal Oxidation, Oxide Thickness = 50 nm)



A. J. Storm, J.H. Chen, X.S. Ling, H.W. Zanderbergen and C. Dekker, "Fabrication of solid-state nanopores with single-nanometre precision", Nature Materials, 2, 537 (2003).

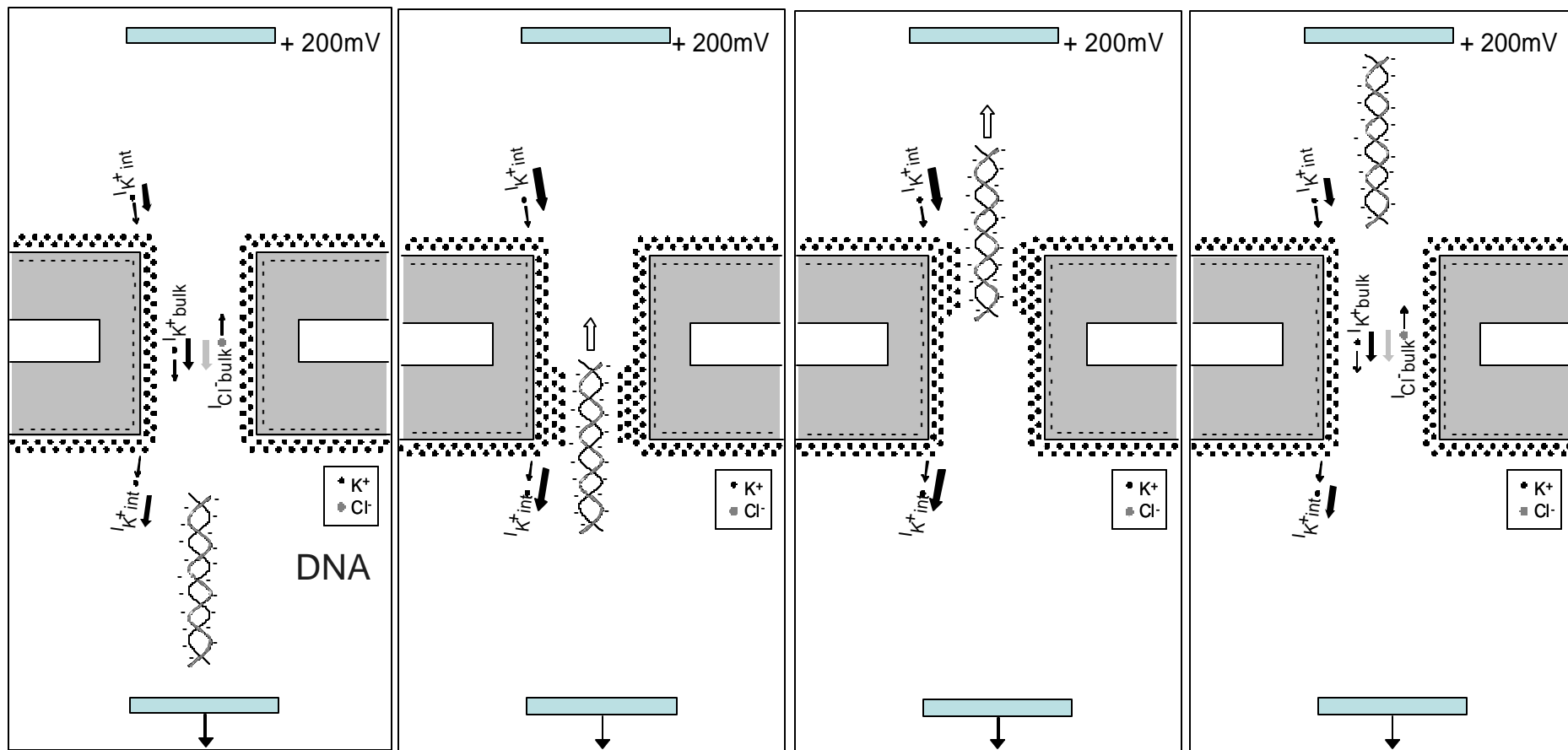
H. Chang, F. Kosari, G. Andreadakis, G. Vasmatzis, E. Basgall, A. H. King, and R. Bashir, "Towards Integrated Micro-Machined Silicon-Based Nanopores For Characterization Of DNA", Hilton Head MEMS conference, 2004, Hilton Head, South Carolina.

'Nanopore Channel' Sensors for Characterization of Single Molecule dsDNA



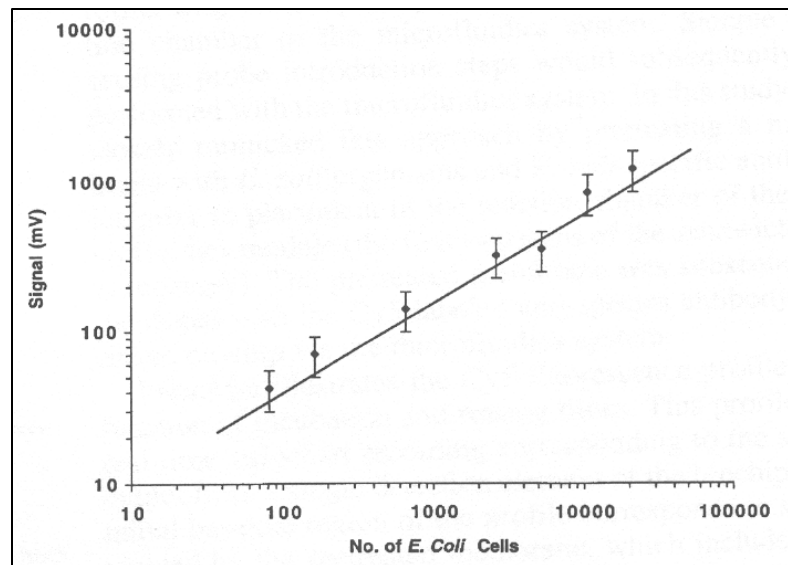
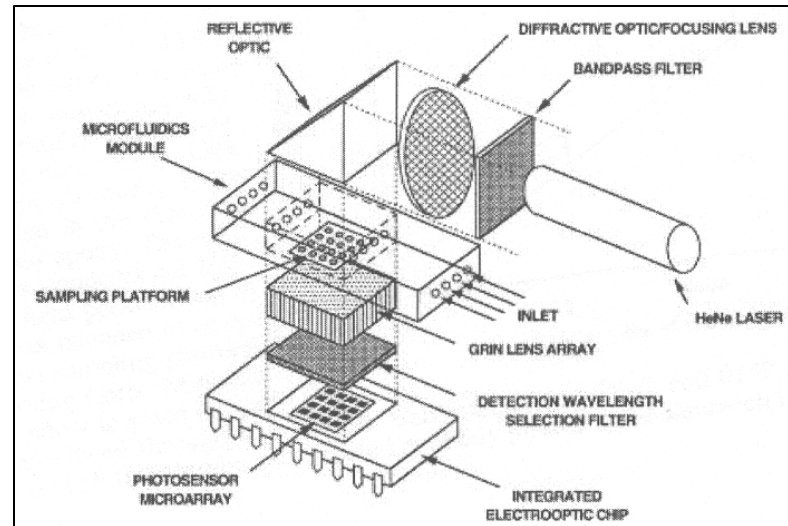
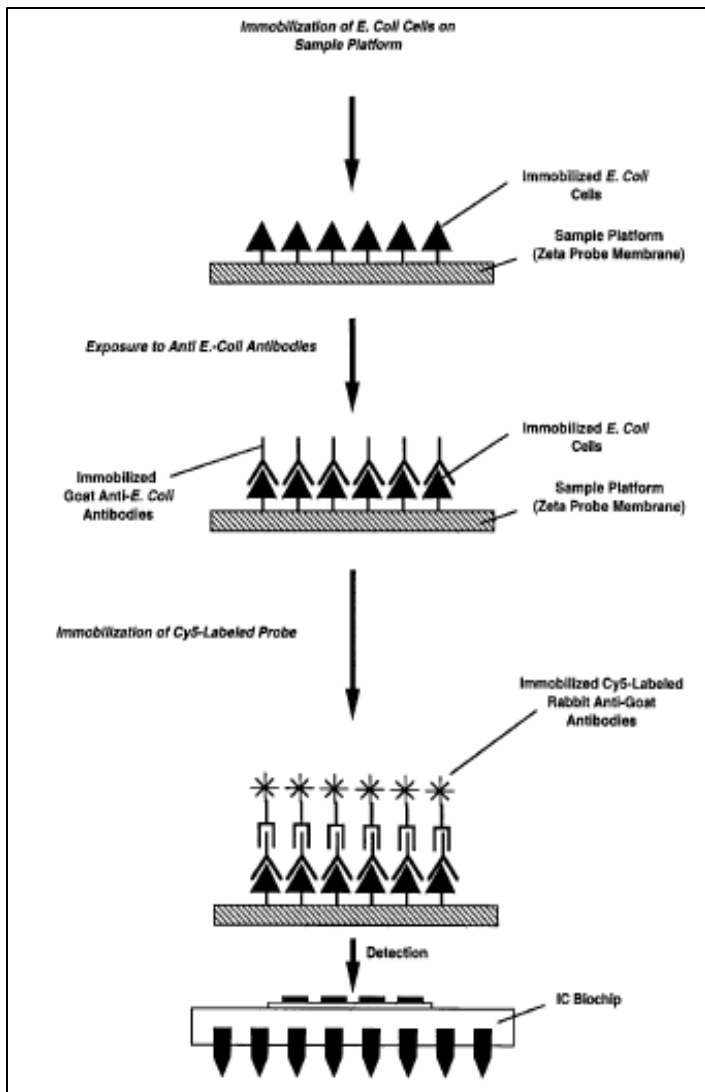
- 200bp DNA was used.
Concentration of 0.3 mg/ml.
- Buffer solution : 0.1 M KCl, 2 mM Tris (pH 8.5)
- Ag/AgCl electrodes were utilized.
- Bias : 200 mV.
- Time sampling interval : 100 us

Explanation of Current Pulses



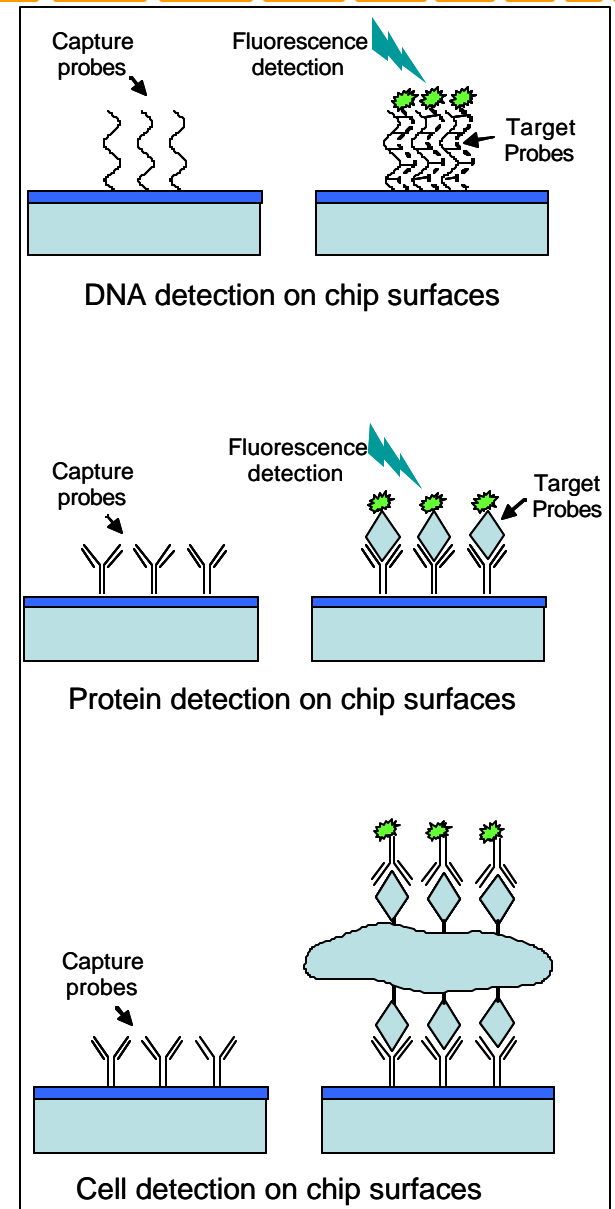
DNA induces extra potassium ions when passing through the nano-channel. The interface current of K ions thus increases. At the same time bulk currents decrease because of DNA blocking.

Integrated Optical Detection



Optical Detection in Biochips

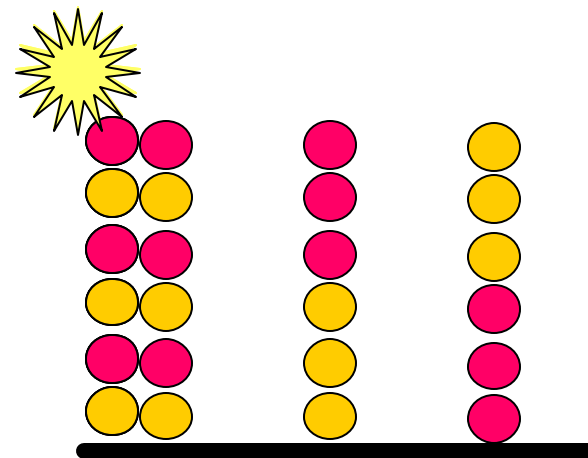
1. Fluorescence: Markers that emit light at specific wavelengths and enhancement, or reduction (as in Fluorescence Resonance Energy Transfer) in optical signal can indicate a binding reaction
2. Chemiluminescence: Generation of light by the release of energy as a result of a chemical reaction.
 - Light emission from a living organism is termed bioluminescence (sometimes called biological fluorescence),
 - light emission which take place by passage of electrical current is designated electrochemiluminescence.



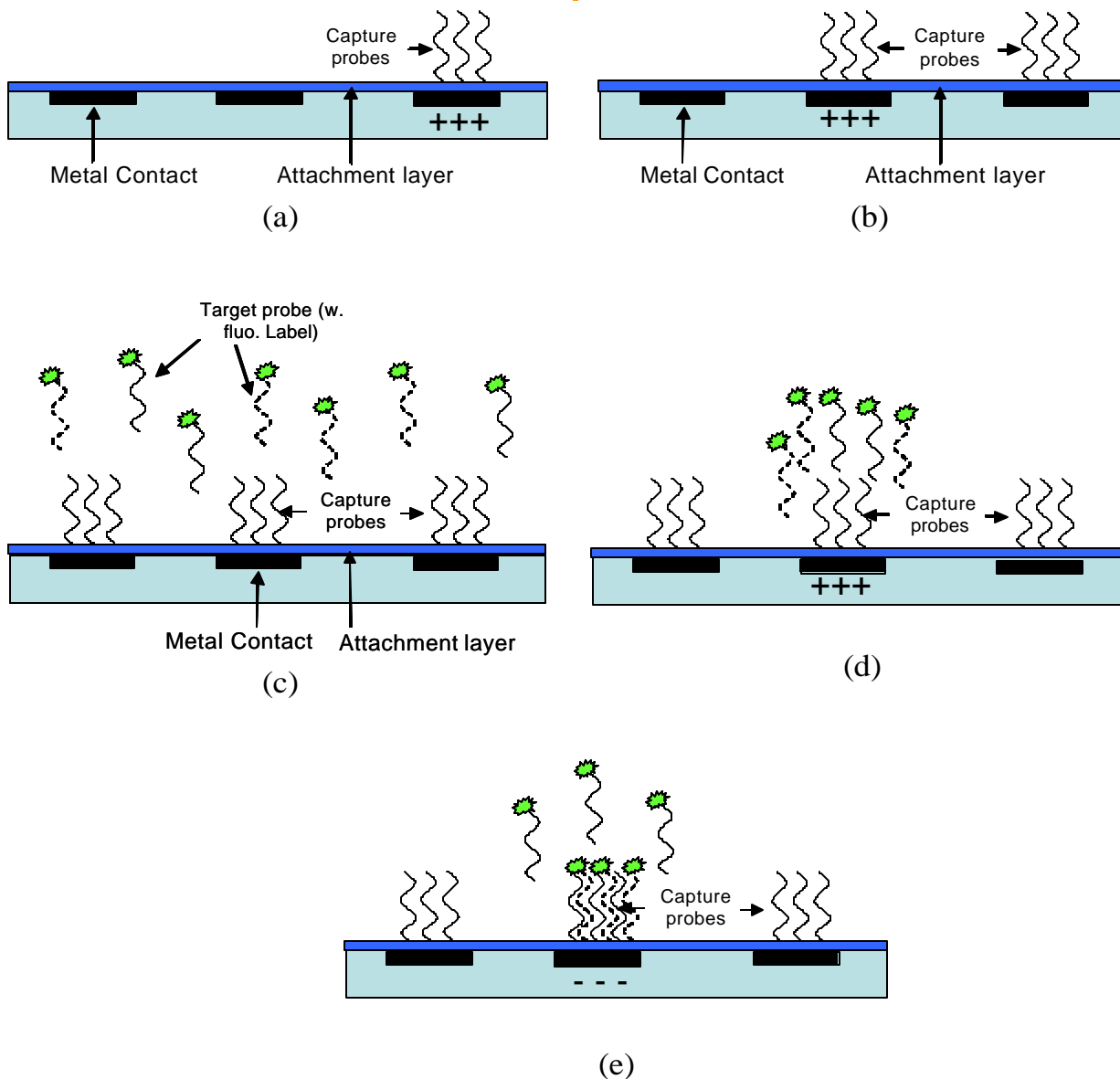
DNA Hybridization in Microarrays

- Basis for detection of unknown nucleotides
- Example: Bio-chips for identification of DNA
 - Hybridization of an unknown, fluorescently tagged strand with a many known strands - reaction will determine the sequence of the unknown (or vice versa)
 - Strands can be lithographically (Affymetrix) or electronically (nanogen) defined at a specific location

S1	S2	S3
S4	S5	S6
S7	S8	S9



Electronic Placement of DNA Probes



DNA Biochips (Nanogen)

Technology Features:

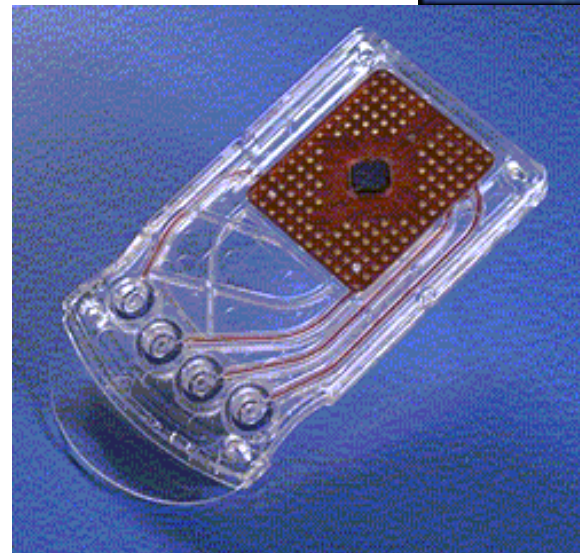
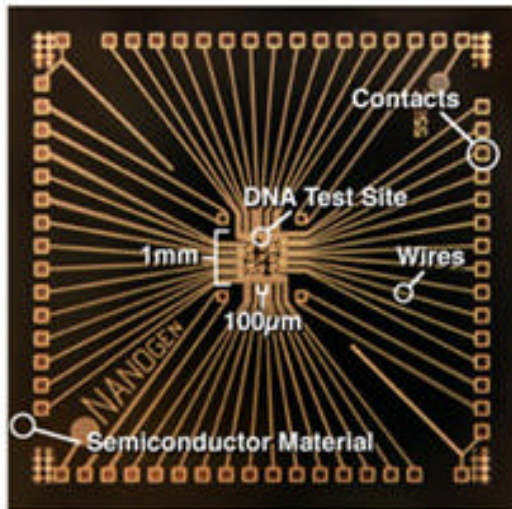
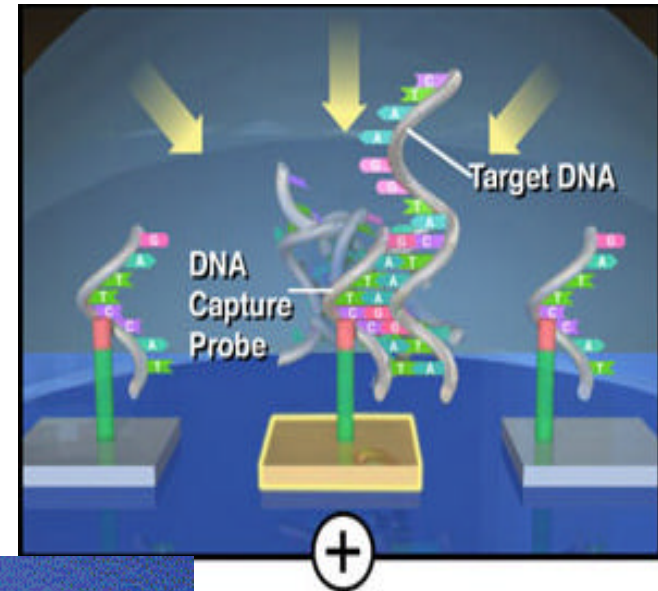
- Biochips for DNA detection, antigen-antibody, enzyme-substrate, cell-receptor and cell separation techniques.
- Takes advantage of charges on biological molecules.
- Small sequences of DNA capture probes to be electronically placed at, or "addressed" to, specific sites on the microchip.



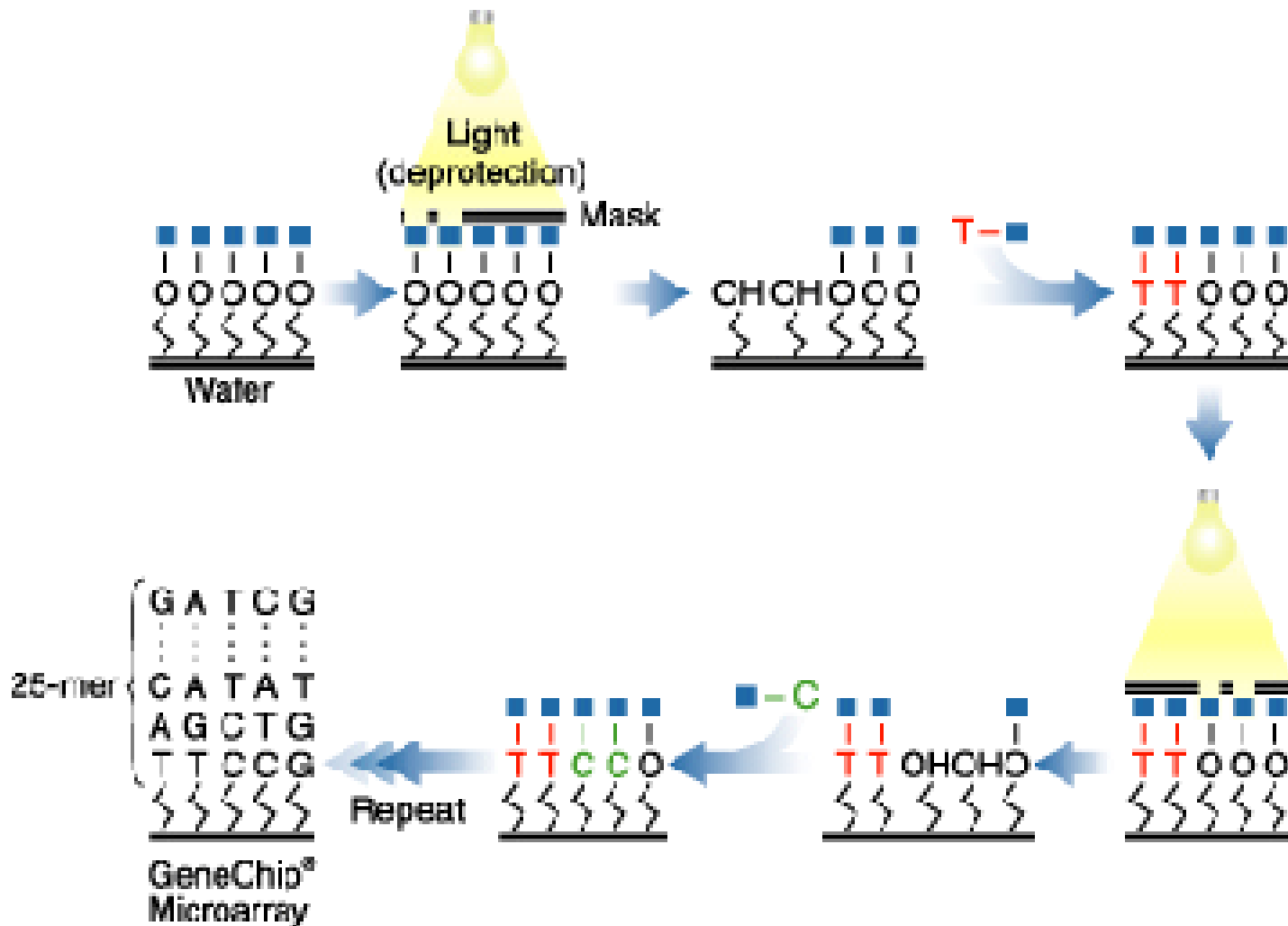
Technology Features

Hybridization.

- A test sample can be analyzed for the presence of target DNA molecules by determining which of the DNA capture probes on the array bind, or hybridize, with complementary DNA in the test sample.
- Fluorescence output



Light Directed DNA Synthesis on a chip (Affymetrix)



Light Directed DNA Synthesis on a chip (Affymetrix)

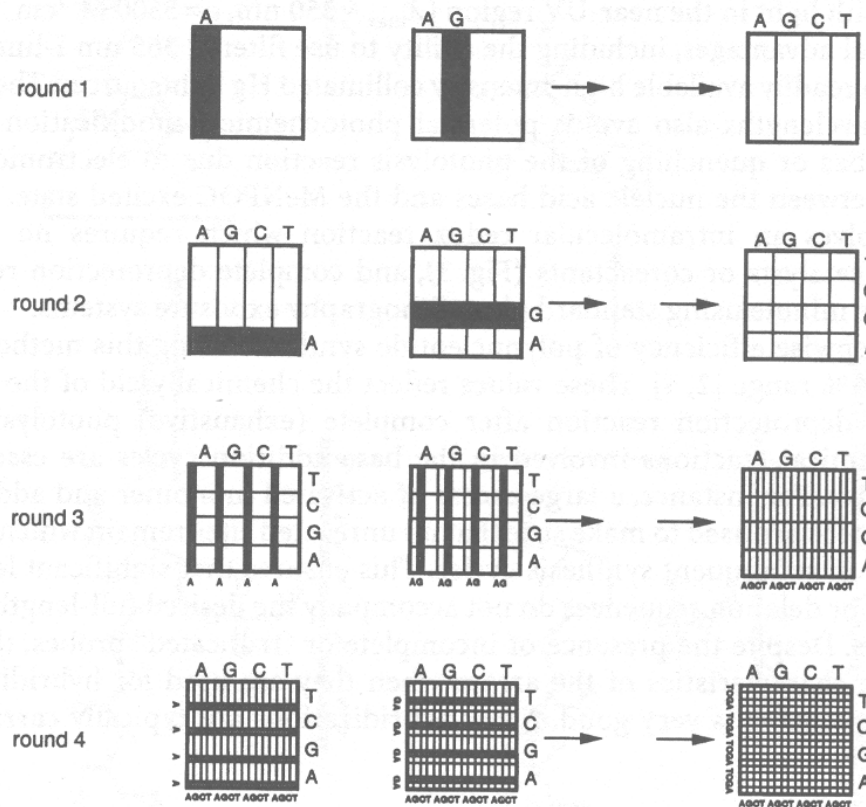
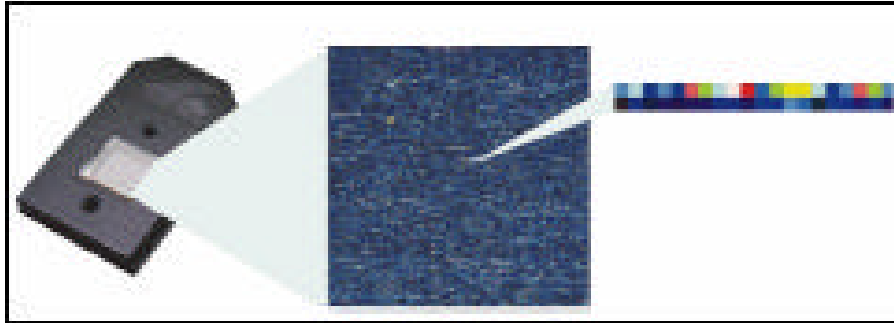


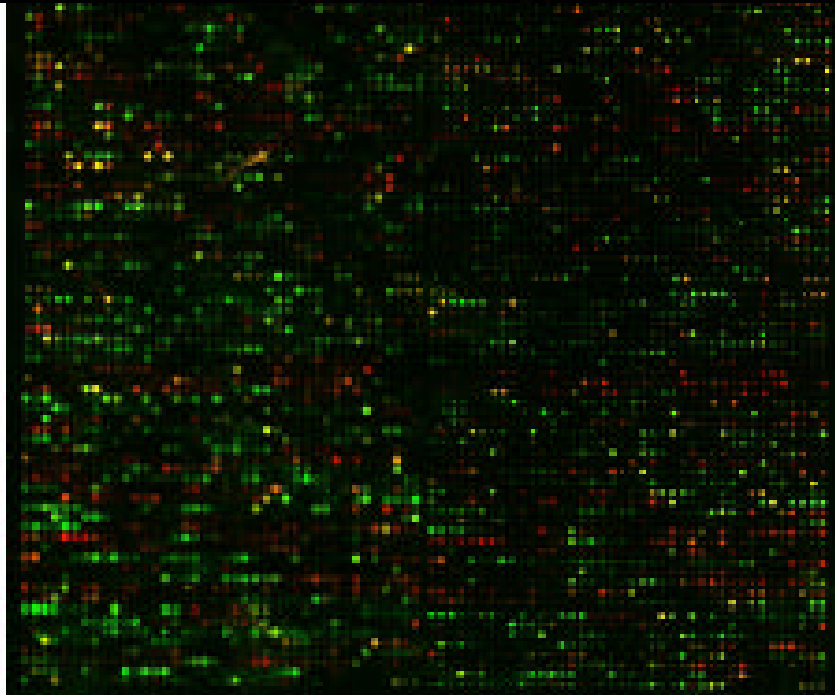
Table 1. Combinatorial synthesis of polynucleotide probe arrays

Probe Length	Chemical Steps	Number of Possible Probes
4	16	256
8	32	65 536
12	48	16 777 216
16	64	$\sim 4.3 \times 10^9$
20	80	$\sim 1.1 \times 10^{12}$

Light Directed DNA Synthesis on a chip (Affymetrix)

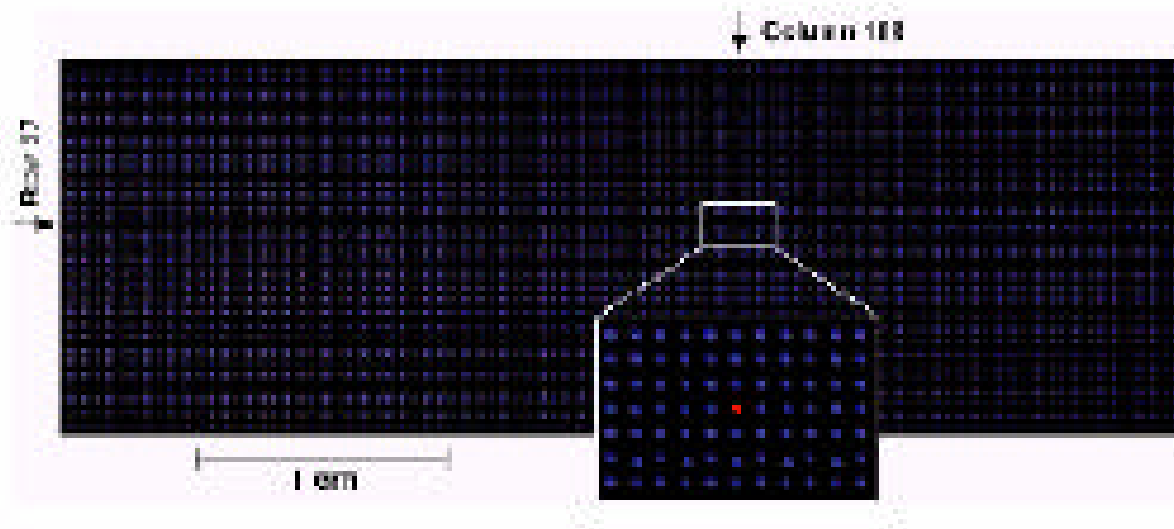
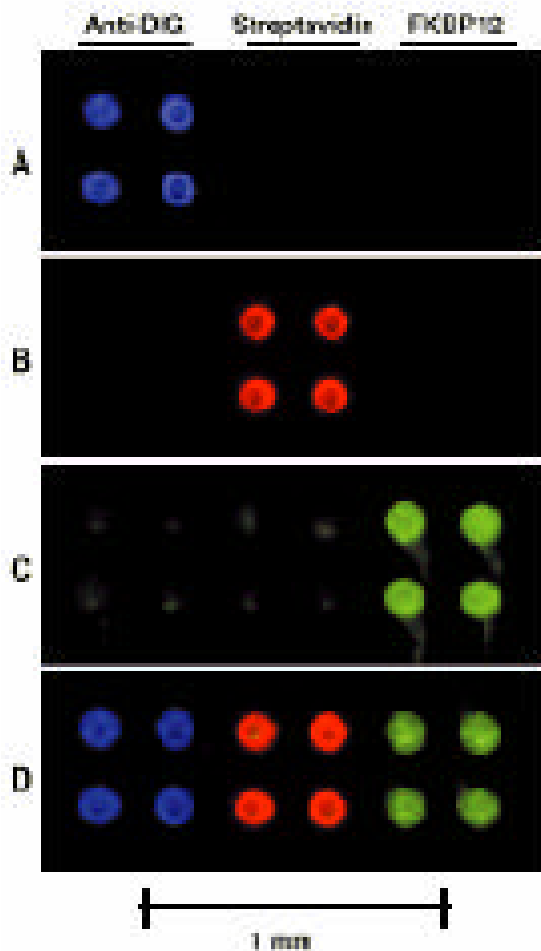


- Fluorescence detection
- Ultimately will limit size of pixel in array



Applications:
Polynucleotide array
HIV resequencing
mRNA expression monitoring

Protein Arrays



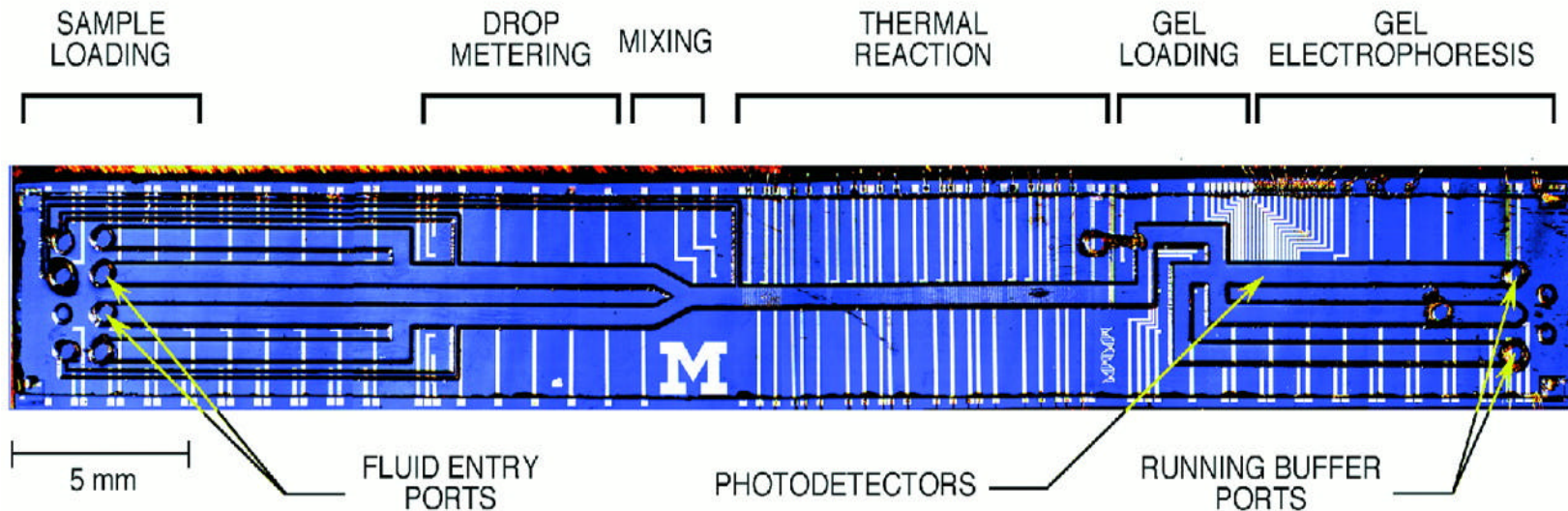
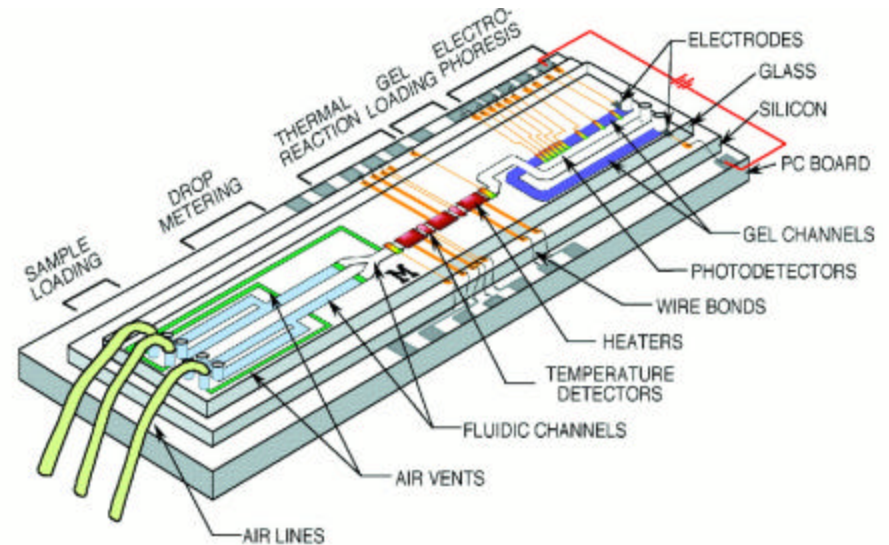
- Protein-Protein Interactions
- Protein small molecule interactions
- Derivatized substrates – glass, plastics
- High Throughput screening of chemical compounds

Note: Sensor Arrays

- Any of the individual sensors described earlier can be used in an array format to make micro/nano sensor arrays.
- The sensors in the array need addressing
- Each sensor can be functionalized with different bio-receptor molecule to detect different entities
- Examples, cantilever array, electrochemical detection in electrode arrays, cellular arrays for chemical detection, etc.

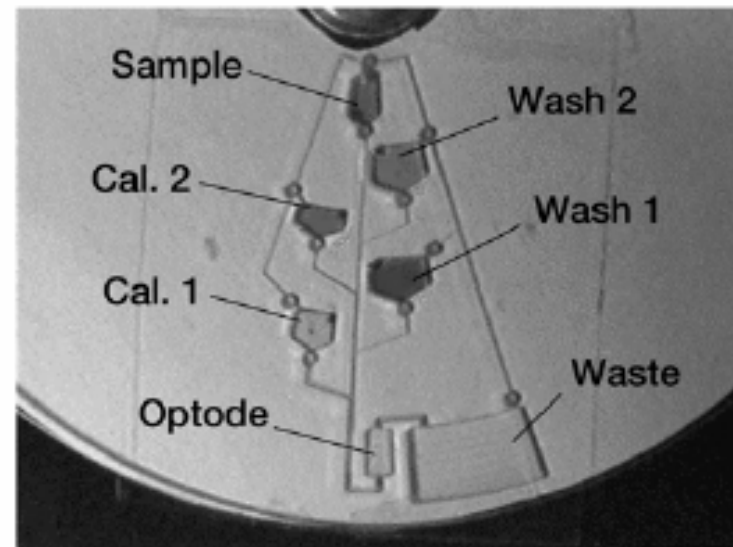
Lab-on-a-Chip/Integrated Devices

- Single chip device for DNA electrophoresis
- Sample loading and metering
- PCR on a chip (faster temperature cycling due to reduced thermal mass)
- Gel electrophoresis on chip



CD Format Biochips

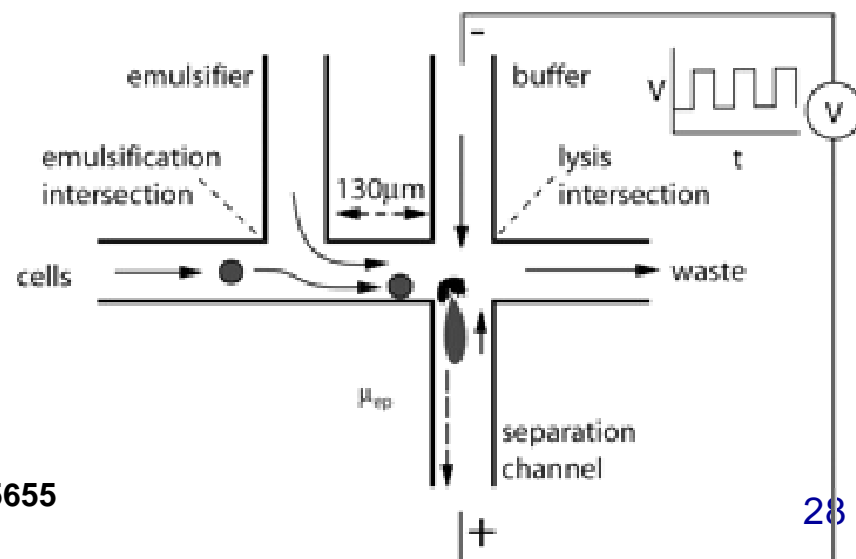
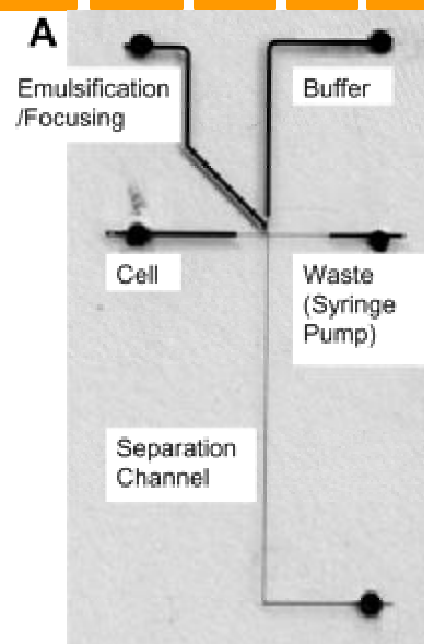
- Micro-fluidic devices on a CD type platform using centrifugal and capillary forces for liquid transport
- Cheap plastic CDs
- Optical detection systems



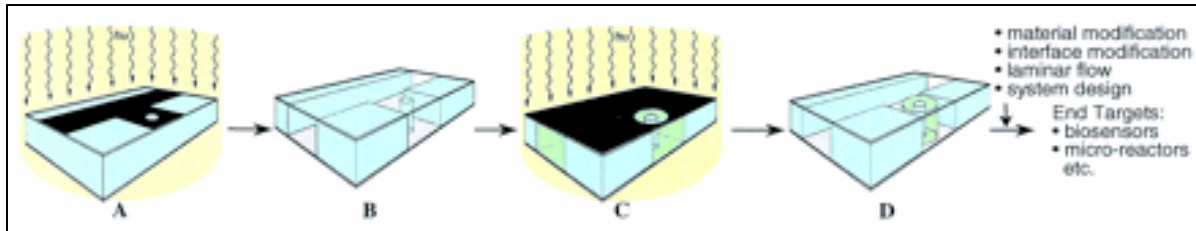
Flow order: Cal. 1 → Wash 1 → Cal. 2 → Wash 2 → Sample

Cellular Analysis on Chip

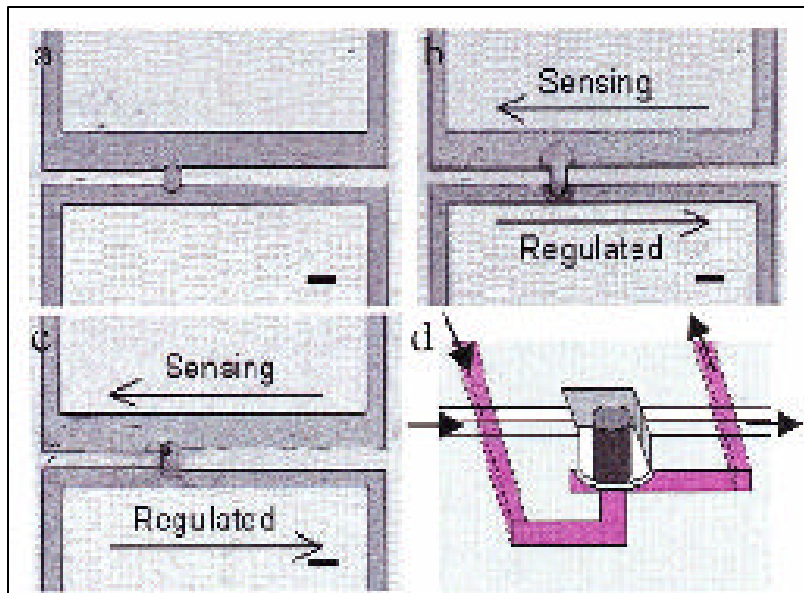
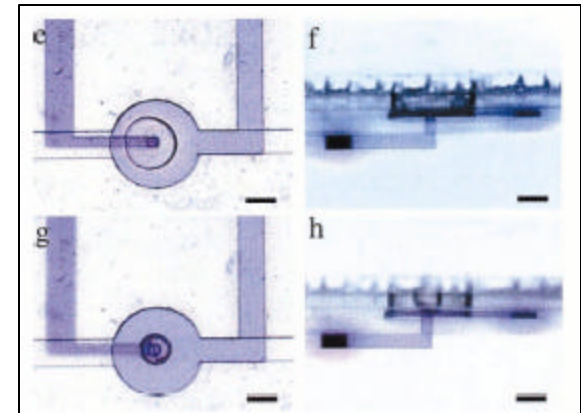
- Plastic biochips using hydrodynamic transport of cells
- Electric field mediated lysing
- Fluorescence detection (off-chip detectors)
- Analysis time of about 10 cells/minute



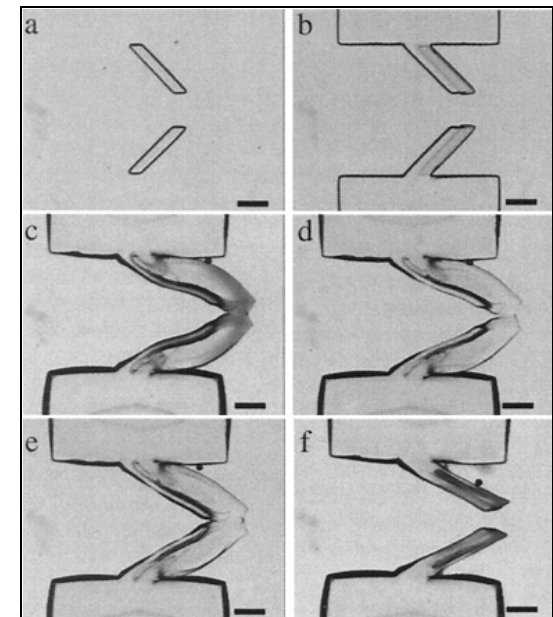
Polymer μ Sensor and Actuator



Process flow for the preparation of a hydrogel valve.

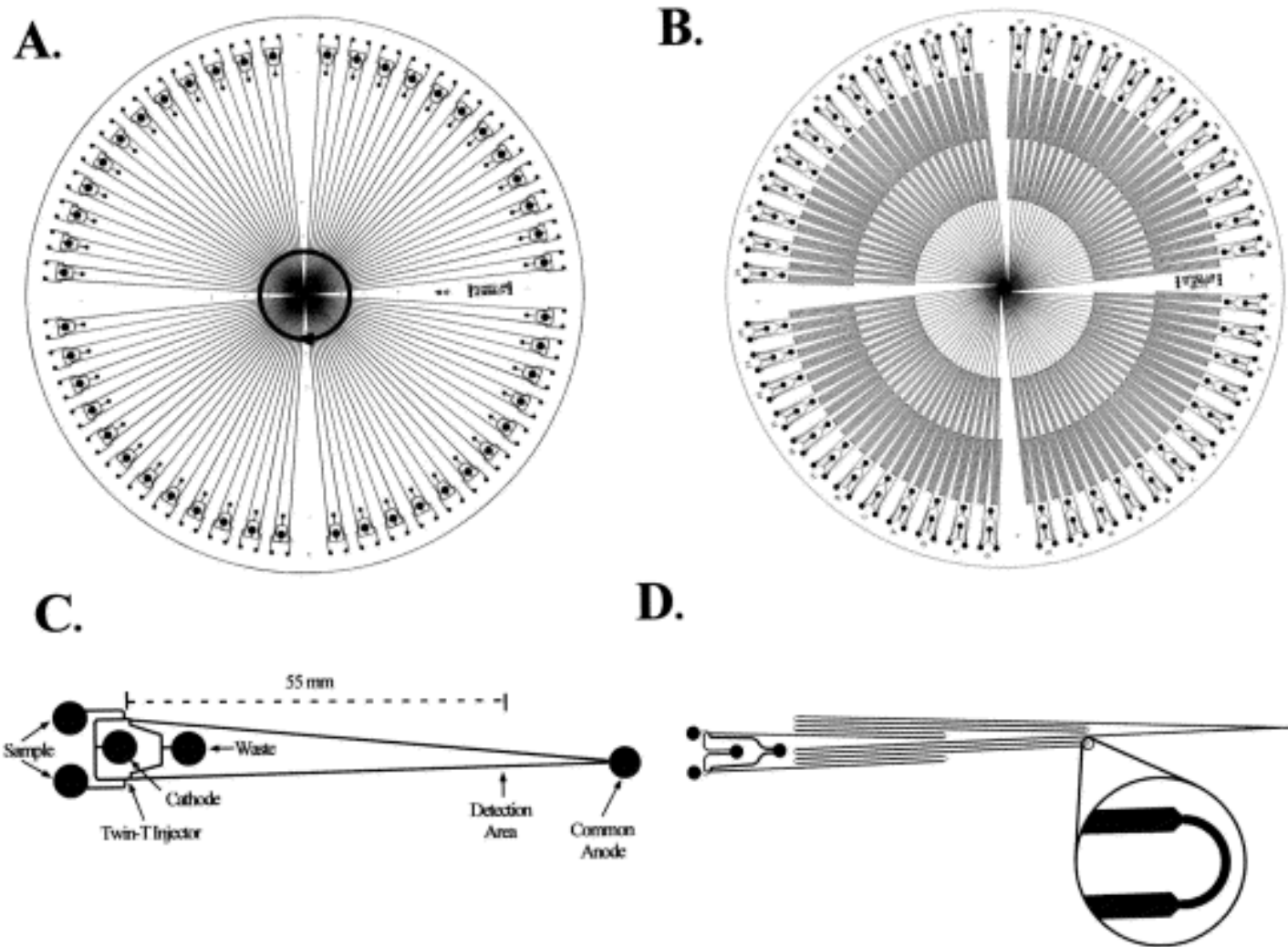


Hydrogel valve designs (2D and 3D)



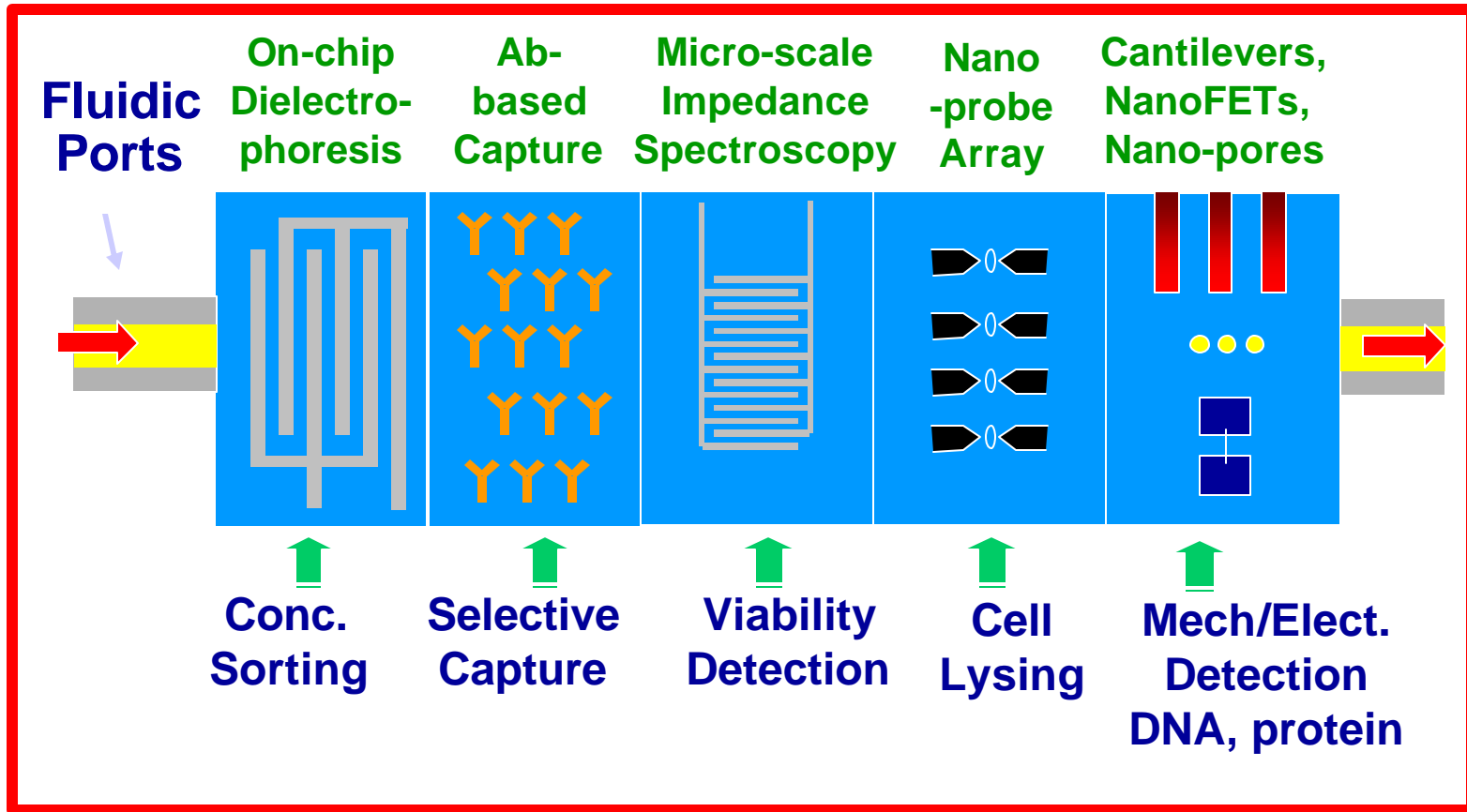
A biomimetic valve based on bistrip hydrogel.

DNA Capillary Electrophoresis



**Design of the 96-channel CAE microplate and radial scanner.
Mask pattern used to form the 96 straight channel
radial microplate on a 150-mm diameter wafer.**

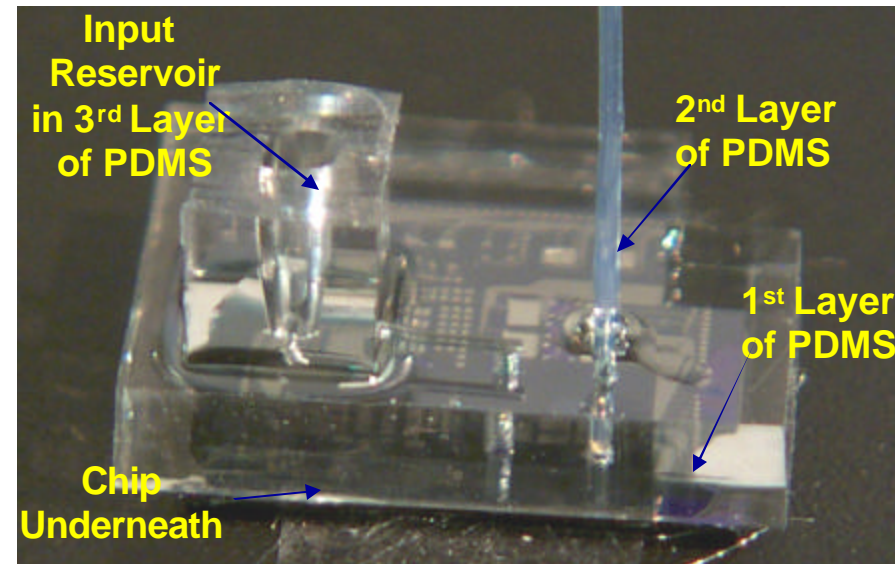
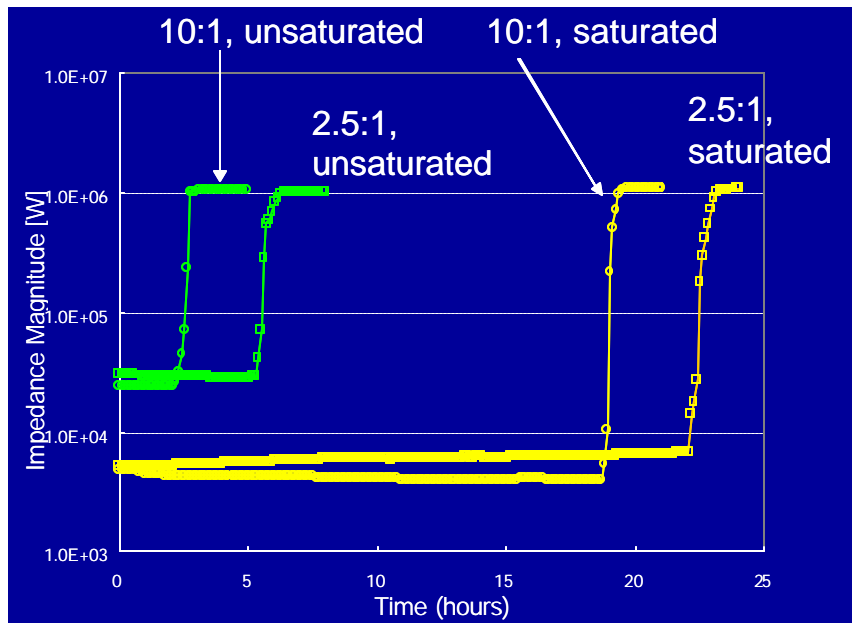
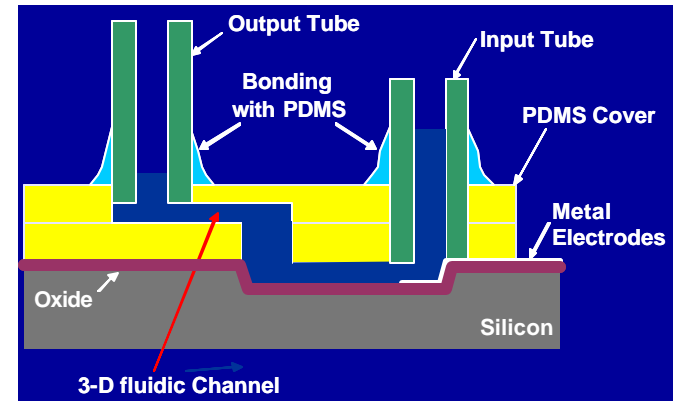
Integrated Systems for Study of Microorganisms and Cells



“Lab on a Chip” for Enabled by BioMEMS and Bionanotechnology

Micro-fluidic Polymer Devices for Culture Bacteria and Spores

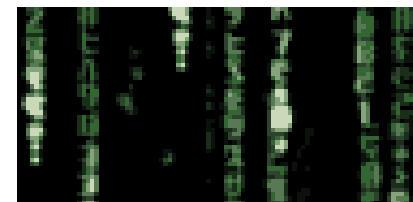
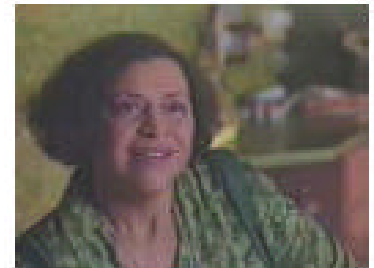
- Growth of bacteria inside a micro-fluidic polymer chip
- Rapid detection and reduced time to result



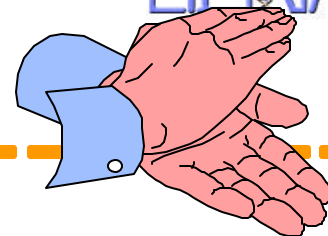
Silicon Base, 3 PDMS layers, Top I/O port

Future Directions

- Integrated device for analysis of single cells – applications and fundamental science
- Building cell by cell/tissue engineering using micro and nano fabrication techniques
- Integrated diagnostics and therapeutics (drug delivery)
- Tools for genetic manipulation of microorganisms and viruses – synthetic biology



Acknowledgements



Research Scientists/Post-docs:

- Dr. Demir Akin
- Dr. Dallas Morisette
- Dr. Rafael Gomez

Graduate Students:

- Sangwoo Lee
- Haibo Li
- Amit Gupta
- Hung Chang
- Yi-Shao Liu
- Samir Iqbal
- Oguz Elibol
- Angelica Davilia
- Kidong Park

Industries:

- BioVitesse, Inc. Co-Founder

Funding Agencies

- US Department of Agriculture (Food Safety Engineering Center)
- NASA Institute on Nano-electronics and Computing
- NSF, NSF Career Award
- National Institute of Health
- DARPA Nanotechnology Research
- Discovery Park at Purdue University

Faculty Collaborators

- Prof. D. Bergstrom (Med Chem)
- Prof. A. Bhunia (Food Science)
- Prof. M. Ladisch (Ag& Bio Engr)

Special Thanks

- Prof. S. Broyles (BioChem)
- Profs. D. Datta, D. Janes (ECE, NASA INAC), J. Cooper (BNC)

